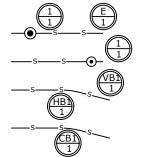
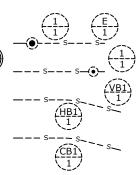
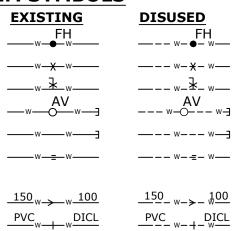
SERVI	CE LEGENI	)			WATER AND SEV	<b>VERAGE SYST</b>	<b>EM SYMBOLS</b>
	NEW	EXISTIN				NEW	EXISTING
(lineweight)	(0.7)	(0.35)	(0.25)	WATER	FIRE HYDRANT	FH W	w
GRAVITY SEWER	ss	ss			ISOLATION VALVE	<u> </u>	w_ <b></b>
SEWER RISING MAIN	RM RM	—— RM —— R	RM — RM — RM — RM —		SCOUR VALVE	w	<u></u> AV
SEWER VACUUM MAIN			/M VM VM VM		AIR VALVE	<u> </u>	
LOW PRESSURE SEWER	LPS	—LPS —L	PS LPS LPS LPS _		DEAD END	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	w3
DRINKING WATER MAIN	w	wv	v w w			W	w_ <u>=</u> w
NON-DRINKING WATER MAIN	NDWNDW	NDW N	IDW NDW NDW_		TEST/CHLORINATION POINT REDUCER	<u>150 _ 100</u>	<u>150 v 100</u>
VENT MAIN	V	vv	/ V V		PIPE MATERIAL CHANGE	PVC DICL	
WATER MAIN TO BE SUBSTITUTED				ISOLATIO	N VALVE TO REMAIN CLOSED		
WATER SERVICE CONDUIT (with service size shown)	DN32 PE				IG CLEARANCE OF NEW MAIN		
ENCASING/ENVELOPER PIPE	w				WATER SERVICE POINT	×_F	
STORMWATER DRAINAGE		SW S	5W		FLUSHING POINT PERATIONAL PURPOSES ONLY	OH	
GAS MAIN			<u></u>	HTDRANT - OP	BOUNDARY VALVE		ww
		00			FLOWMETER		
ELECTRICITY U/G		tt			THRUST/ANCHOR BLOCK		
ELECTRICITY O/H			<u>v</u>	SEWERAGE		(1) $(1)$ $(1)$	$\begin{bmatrix} 1\\1 \end{bmatrix}$ $\begin{bmatrix} E\\1 \end{bmatrix}$
TELECOMMUNICATION		тт	·	MAINTENA	ANCE HOLE and END OF LINE		(•)ss
OPTIC FIBRE		OF C	)F		MAINTENANCE SHAFT	_ss	s
UNIDENTIFIED SERVICE		USU	JS ——		HORIZONTAL/VERT BENDS	ss	ss
OIL PIPELINE		OILO	DIL			(HB1) 1	HBI 1
LIGHT POLE		•	-E			sss	sss
ELECTRICITY/POWER POLE		O <sup>EI</sup>	<b>p</b>		COMPOUND BENDS		
STORMWATER GULLY		sws	sw		STUB / TEMPORARY END	—s—s- <b>●</b> -s-∃ QFMH	
PIT (TELECOM/ELEC)		T	-E	OVERFLOW MAINTENANCE H	IOLE (FLAP VALVE CHAMBER)	ss	
BACK OF KERB					PROPERTY CONNECTION	sss	
EDGE OF BITUMEN			m		RODDING POINT	<sub>s</sub> <sub>&gt;</sub> R.P.	
FENCE LINE		<u> </u>	-/		ISOLATION VALVE		
EASEMENT	TTTTT				SCOUR VALVE and CHAMBER		
Q100 FLOOD LINE					GAS RELEASE VALVE		
CONTROL LEVEL	(	BELOW Q100 FI 4.150 -			FLUSHING POINT	F m	
CONTOUR LABEL		<u> </u>			CHARGE MAINTENANCE HOLE		
							NOTE:
					NON-RETURN/REFLUX VALVE		FOR EACH DRAW
				VENT PC	OLE / ODOUR CONTROL UNIT		PROVIDER'S NAM
					COLLECTION CHAMBERS	VM	MEANS THAT THE
				PROPERTY BOU	JNDARY ASSEMBLY/KIT (LPS)		TO THAT SERVIC
REV. No. DATE DESCRIPTIO	N	AUTH.			GENERAL STANDAR	D DRAWING	BRC FCRC
			WBBROC V	VATER	WATER SUPPLY, S	EWERAGE,	DRAWING No.
			SERVICE P	ROVIDERS	VACUUM SEWER		WBB-G
				WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE	PRESSURE SEV		
A 19/03/2018 BASED ON SEQ-GEN-1101-1 VERSION B DAT	ED 07/08/2014			OCCUPATIONAL HEALTH & SAFETY LEGISLATION	LEGEND	)	NOT TO SCA

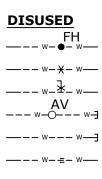
NOTE:					
FOR EAC	H DRAWIN	G, A C	ROS	S ON A SE	RVICE
PROVIDE	R'S NAME	IN THE	E TIT	LE BLOCK	BELOW
MEANS T	HAT THE D	RAWI	NG I	S <b>NOT</b> AP	PLICABLE
ΤΟ ΤΗΑΤ	SERVICE I	PROVI	DER		
BRC	FCRC	GR	С	NBRC	SBRC
DRAWING No					VERSION
WB	B-GEI	N-1	10	)0-1	A
NOT	TO SCALE				ORG DATE:











# SEWAGE PUMP STATION STANDARD DRAWINGS

DRAWING							R	EV		
No.			DRAWING TIT	TLE				lo.		
	SEWAGE PUMP STAT		DRAWING INDEX		SHEET 1 OF 2			A		
VBB-SPS-INDEX	SEWAGE PUMP STAT		DRAWING INDEX		SHEET 2 OF 2			A		
VBB-SPS-1100-1	TYPICAL LOCALITY A							A		
VBB-SPS-1100-2	TYPICAL LONGITUDI		OF RISING MAIN					A		
VBB-SPS-1101-1 VBB-SPS-1101-2	TYPICAL P & ID DIAC TYPICAL P & ID DIAC		DUTY - ASSIST OPERATION DUTY STANDBY OPERATION		OR DUTY-STANDBY	NOT U		A		
	PUMP AND RISING M		DUTT STANDET OPERATION					A		
	RISING MAIN CONCE		SECTIONS AND MEAN		HEAD CALCULATIONS			A		
	PREFERRED SITE LA		SECTIONS AND HEAR					A		
VBB-SPS-1102-2	TYPICAL SITE LAYOU		STORAGE AND BACK-UP POWER					A		
	ALTERNATIVE LAYOU		STORAGE AND OPTIONAL FLOW-M	1ETER				A		
VBB-SPS-1102-4	TYPICAL SITE LAYOU	IT WITH	PIG INSERTION/EMERGENCY PUMP	P POINT	AND ALTERNATIVE EMERGENCY STORAGE			А		
	LEVEL AND CAPACIT		INTERACTION DIAGRAM			NOT L	JSED			
	LEVEL INTERACTION		DIAGRAM FOR SMALL STATIONS					A		
VBB-SPS-1300-1	TYPICAL 1.8 M WET	WELL	GENERAL ARRANGEMENT					A		
VBB-SPS-1300-2	1.8 M WET WELL		SECTION DETAILS					A		
	1.8 M WET WELL		PIPEWORK ARRANGEMENT					A		
	2.4 M WET WELL	ION VALVE CHAMBER	STRUCTURAL DETAILS			NOT U		A		
	LEVEL CONTROL AND	)	WELL WASHER DETAILS					A		
VBB-SPS-1300-6 VBB-SPS-1300-7	1.8M WET WELL	,	NOTES SHEET 1 OF 2					A		
VBB-SPS-1300-8	1.8M WET WELL		NOTES SHEET 2 OF 2					A		
VBB-SPS-1300-9	TYPICAL 1800 DIA L	IFT STATION						A		
	TYPICAL 1800 DIA L		SECTIONS					A		
VBB-SPS-1300-11	TYPICAL 1800 DIA L	IFT STATION	MISCELLANEOUS DETAILS					A		
			INCLUDING STORAGE OPTION			NOT L				
VBB-SPS-1301-1	PUMP WELL GENERA		PLAN AT TOP SLAB LEVEL			NOT L				
	PUMP WELL GENERA		PLAN AT HEADER PIPE LEVEL			NOT L				
	PUMP WELL GENERA	L ARRANGEMENT	SECTIONAL ELEVATION			NOT U				
VBB-SPS-1301-4	CHAIN SUSPENDED	COVERS OPTION 1	SUBMERSIBLE PUMP		TYPICAL INSTALLATION	NOT U				
VBB-SPS-1304-0 VBB-SPS-1304-1	ALUMINIUM ACCESS		DRAWING INDEX AND GENERAL N GENERAL ARRANGEMENT	IUTES		NOT U				
	ALUMINIUM ACCESS		TYPICAL MULTI COVER ARRANGEM	MENT	AND SECTION DETAILS	NOT U				
VBB-SPS-1304-3	ALUMINIUM ACCESS		SECTION AND		TINGE DETAILS	NOT U				
	ALUMINIUM ACCESS		COVER SECTION DETAILS			NOT U				
VBB-SPS-1304-5	ALUMINIUM ACCESS	COVERS-OPTION 1	LOCK BOX MECHANISM DETAIL			NOT U				
VBB-SPS-1304-6	ALUMINIUM ACCESS	COVERS-OPTION 1	GRILLE HINGE DETAILS & SECTIO			NOT L				
	ALUMINIUM ACCESS		CENTRE GRILLE HINGE		DETAILS & SECTIONS	NOT L				
	ALUMINIUM ACCESS		MISCELLANEOUS DETAILS			NOT L				
VBB-SPS-1304-9	ALUMINIUM ACCESS		RETAINING POST DETAILS			NOT U				
	ALUMINIUM ACCESS		NOTES AND PUMP WELL COVER PL PUMP WELL FRAME, SAFETY MESH			NOT U				
	ALUMINIUM ACCESS		PUMP WELL FRAME, SAFETY MESH PUMP WELL HINGE AND SEAL DET.		AND COVER UNDERSIDE DETAILS	NOT U NOT U				
	ALUMINIUM ACCESS		PUMP WELL AND VALVE PIT		ATCH MECHANISM BOX GENERAL ARRANGE			—		
	ALUMINIUM ACCESS		PUMP WELL AND VALVE PIT		ATCH MECHANISM BOX GENERAL ARRANGE	NOT U				
	ALUMINIUM ACCESS		PUMP WELL AND VALVE PIT		STRIKER PLATE ON FRAME DETAILS	NOT U				
	ALUMINIUM ACCESS		VALVE PIT GENERAL ARRANGEMEN			NOT U				
VBB-SPS-1304-17	ALUMINIUM ACCESS	COVERS-OPTION 2	VALVE PIT SECTIONS AND DETAIL			NOT U				
VBB-SPS-1304-18	ALUMINIUM ACCESS	COVERS-OPTION 3	DRAWING INDEX, NOTES AND LEG		SHEET 1 OF 12	NOT L	JSED			
VBB-SPS-1304-19	ALUMINIUM ACCESS	COVERS-OPTION 3	WET-WELL ACCESS COVERS		OPENING OPTIONS, SHEET 2 OF 12	NOT U				
	ALUMINIUM ACCESS		VALVE CHAMBER ACCESS COVERS		OPENING OPTIONS, SHEET 3 OF 12	NOT L				
VBB-SPS-1304-21	ALUMINIUM ACCESS	COVERS-OPTION 3	WET-WELL AND VALVE CHAMBER	HANDRAILS	ARRANGEMENT OPTIONS, SHEET 4 OF 12	NOT L	JSED			
DESCRIPTION	AUTH			SEWACE	PUMP STATION STANDARD DRAWING	BRC	FCRC	GRC	NBRC	S
		WBBROC W	MATER			DRC DRAWING No.				
		4			SEWAGE PUMP STATION					
			ROVIDERS		DRAWING INDEX			S-IN		

REV. No.	DATE	DESCRIPTION	AL
А	19/03/2018	BASED ON SEQ-SPS-INDEX VERSION C DATED 03/01/2017	

# SEWAGE PUMP STATION STANDARD DRAWINGS DRAWING INDEX - SHEET 2 OF 2

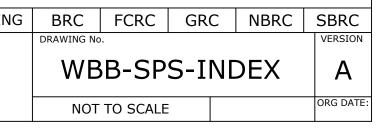
DRAWING No.		DRAWING TITLE			REV No.
WBB-SPS-1304-22	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL ACCESS COVERS	GENERAL ARRANGEMENT PLANS, SHEET 5 OF 12	NOT USED	
WBB-SPS-1304-23	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL ACCESS COVERS	DETAILS, SHEET 6 OF 12	NOT USED	
WBB-SPS-1304-24	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	GENERAL ARRANGEMENT PLANS-TYPE A, SHEET 7 OF 12	NOT USED	
WBB-SPS-1304-25	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	GENERAL ARRANGEMENT PLANS-TYPE B, SHEET 8 OF 12	NOT USED	
WBB-SPS-1304-26	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	AND SAFETY GRATE DETAILS, SHEET 9 OF 12	NOT USED	
WBB-SPS-1304-27	ALUMINIUM ACCESS COVERS-OPTION 3	HANDRAILS AND TOEBOARDS	DETAILS, SHEET 10 OF 12	NOT USED	
WBB-SPS-1304-28	ALUMINIUM ACCESS COVERS-OPTION 3	MISCELLANEOUS DETAILS 10F 2	SHEET 11 OF 12	NOT USED	
WBB-SPS-1304-29	ALUMINIUM ACCESS COVERS-OPTION 3	MISCELLANEOUS DETAILS 10F 2	SHEET 11 OF 12	NOT USED	
WBB-SPS-1305-1	ALUMINIUM LADDERS			NOT USED	
WBB-SPS-1305-2	ALUMINIUM EXTENDABLE	HANDGRIP STANCHION		NOT USED	
WBB-SPS-1305-3	ALUMINIUM HANDRAILS			NOT USED	
WBB-SPS-1305-4	FABRICATED METALWORK			NOT USED	
WBB-SPS-1308-1	RPZ DEVICE	TYPICAL LAYOUT			A
WBB-SPS-1400-1	GRIT COLLECTOR	MAINTENANCE HOLE	GENERAL ARRANGEMENT	NOT USED	
WBB-SPS-1401-1	GRIT COLLECTOR - MAINTENANCE HOLE	BAR SCREEN INSTALLATION	GENERAL ARRANGEMENT	NOT USED	
WBB-SPS-1401-2	GRIT COLLECTOR - MAINTENANCE HOLE	INLET PIPE & VALVE	INSTALLATION & DETAILS	NOT USED	
WBB-SPS-1402-1	ADDITIONAL STORAGE CHAMBER	GENERAL REQUIREMENTS			A
WBB-SPS-1405-2	TYPICAL VENT POLE	· · · · · · · · · · · · · · · · · · ·			A
WBB-SPS-1406-1	RISING MAIN DISCHARGE	TO GRAVITY SEWER		NOT USED	
WBB-SPS-1406-2	PREFERRED RISING MAIN DISCHARGE	MANHOLE TO GRAVITY SEWER - 900mm DIA		NOT USED	
WBB-SPS-1406-3	DISCHARGE MAINTENANCE HOLE DETAILS				A
WBB-SPS-1406-4	RISING MAIN DISCHARGE MANHOLE	TO GRAVITY SEWER - 1200mm DIA		NOT USED	
WBB-SPS-1407-1	POLYETHYLENE LINING	TOP SLAB & WALL	TYPICAL DETAILS		A
WBB-SPS-1407-2	POLYETHYLENE LINING	WALL PIPE PENETRATION	TYPICAL DETAILS		A
WBB-SPS-1508-1	SURVEY PLATE, PUMP LABEL PLATE	VALVE SPINDLE ACCESS			A
WBB-SPS-1508-2	RISING MAIN VALVE MARKING				A
WBB-SPS-1509-1	GRIT COLLECTOR	MAINTENANCE HOLE	ABOVE GROUND GEARBOX	NOT USED	
WBB-SPS-1601-1	TYPICAL PIPE INSTALLATION, SUPPORT AND	TRENCH FILL - RISING MAINS <= DN300		NOT USED	
WBB-SPS-1602-1	RISING MAIN	SCOUR / DRAIN ARRANGEMENT			A
WBB-SPS-1603-1	SCOUR MAINTENANCE HOLE FOR	RISING MAINS DN300 OR SMALLER		NOT USED	
WBB-SPS-1604-1	SCOUR MAINTENANCE HOLE FOR	RISING MAINS LARGER THAN DN300		NOT USED	
WBB-SPS-1605-1	DN32 AIR BLEED ASSEMBLY FOR OD250	RISING MAINS OR SMALLER			A
WBB-SPS-1606-1	AUTOMATIC GAS RELEASE VALVES				A
WBB-SPS-1607-1	CAST IRON VALVE BOX AND COVER			NOT USED	
WBB-SPS-1608-1	COMBINATION	EMERGENCY PUMP CONNECTION	AND PIG INSERTION POINT DETAILS	NOT USED	

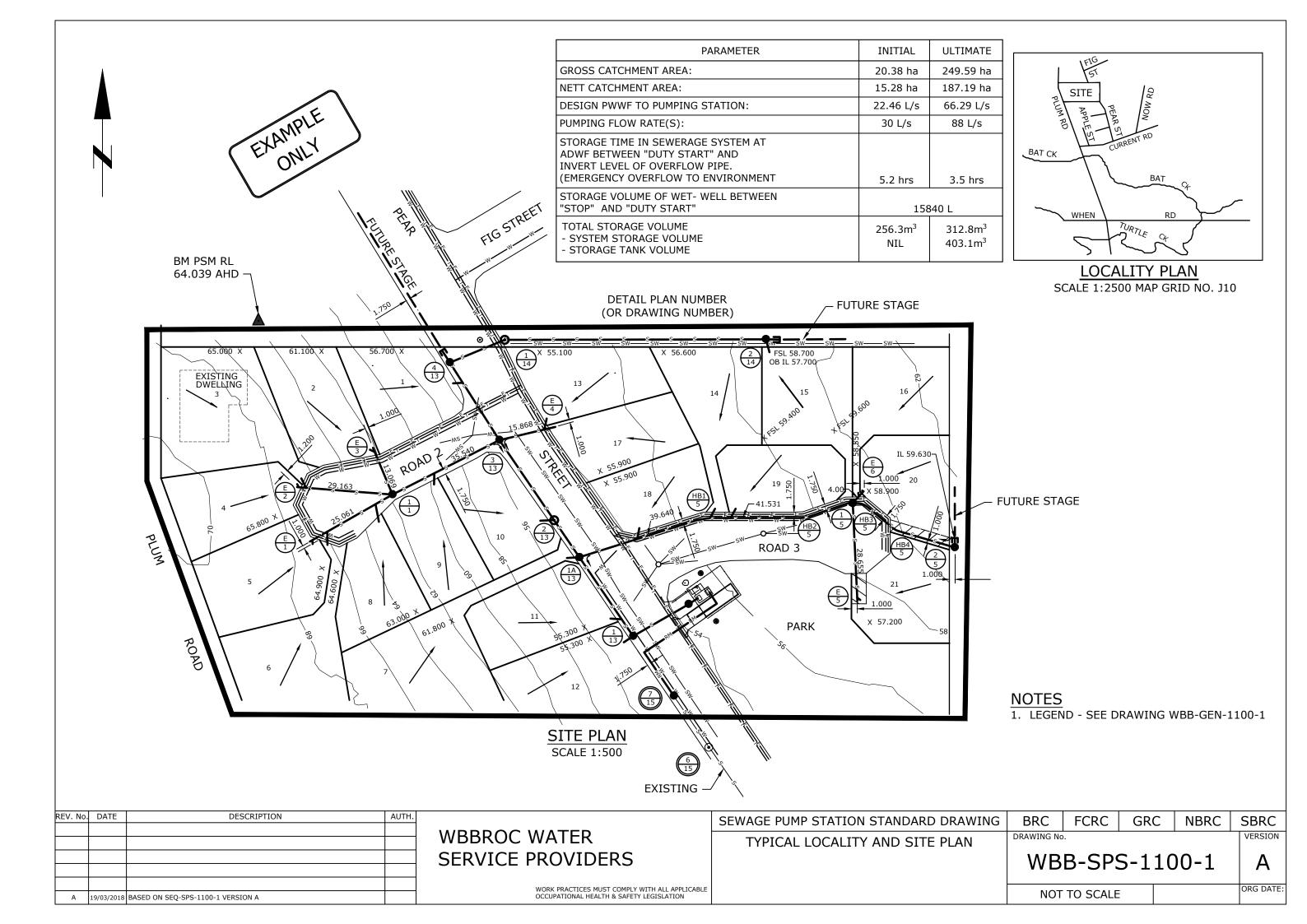
REV. No.	DATE	DESCRIPTION	AUTH.
А	19/03/2018	BASED ON SEQ-SPS-INDEX VERSION C DATED 03/01/2017	

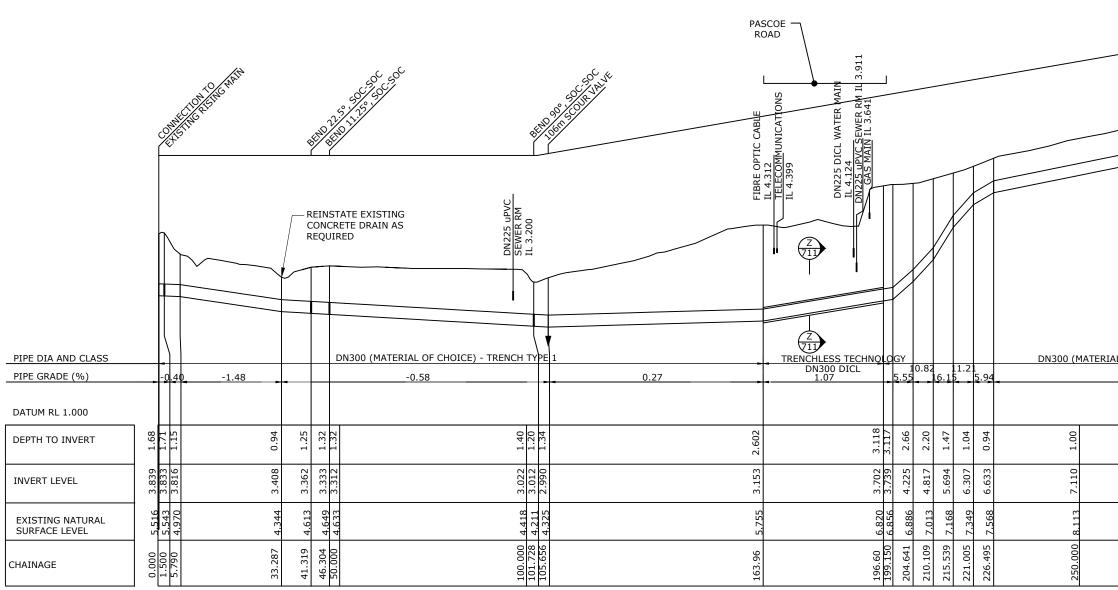
WBBROC WATER SERVICE PROVIDERS SEWAGE PUMP STATION STANDARD DRAWING

SEWAGE PUMP STATION DRAWING INDEX SHEET 2 OF 2

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION







NOTE:

AS PER WBBROC SEWER CODE, LONGITUDINAL SECTIONS SHALL BE PROVIDED AS DESIGN DRAWINGS AND SUBMITTED AS "AS CONS"

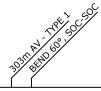
REV. No.	DATE	DESCRIPTION	AUTH.
А	19/03/2018	BASED ON SEQ-SPS-1100-2 VERSION A	

WBBROC WATER SERVICE PROVIDERS SEWAGE PUMP STATION STANDARD DRAWING

TYPICAL LONGITUDINAL SECTION OF RISING MAIN

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

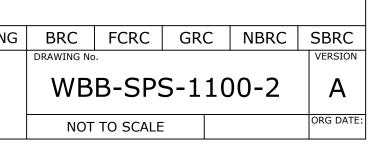
# SHOW IL OF ALL SERVICE CROSSINGS

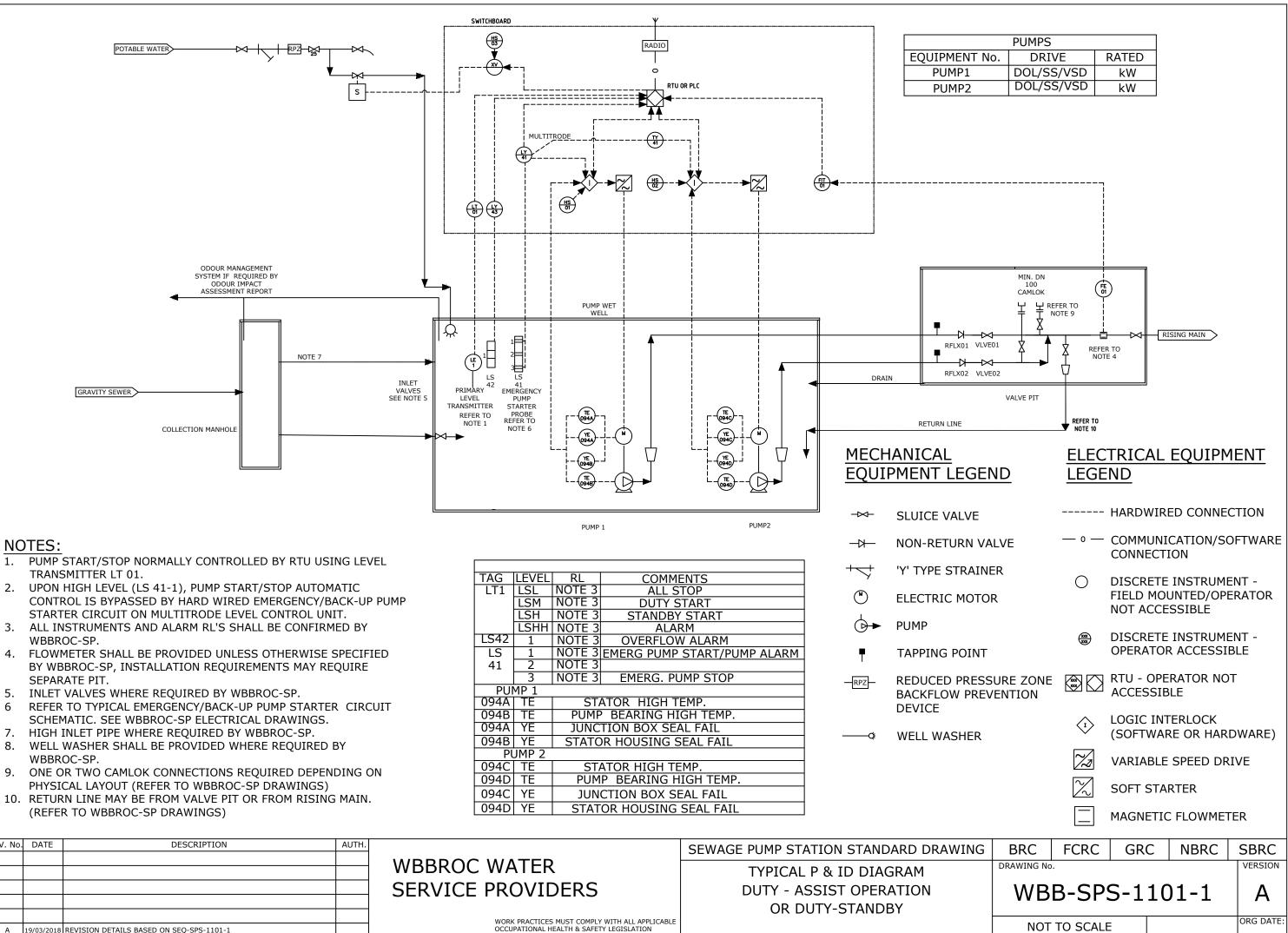


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REV. No.	DATE	DESCRIPTION	AUTH.
А	19/03/2018	REVISION DETAILS BASED ON SEQ-SPS-1101-1	

# PUMP DETAILS

NUMBER OF DUTY PUMPS		
NUMBER OF ASSIST PUMPS		
NUMBER OF STANDBY PUMPS		
TOTAL NUMBER OF PUMPS		
PUMP MANUFACTURER		
PUMP MODEL		
PUMP IMPELLER DIAMETER		
IMPELLER TYPE (eg NON-CLOG)		
PUMP MANUFACTURER CURVE NO.		
MOTOR MANUFACTURER		
MOTOR KW RATING		
MOTOR START TYPE (dol,ss,vsd)		
MOTOR VOLTAGE		
MOTOR SPEED AT 50 Hz		
CABLE LENGTH (SEE NOTE 4.)		
DUTY POINT (FLOW & HEAD) (ACTUAL)	l/sec &	m
HYDRAULIC EFFICIENCY @ DUTY POINT %		

# **RISING MAIN DETAILS**

PIPE NOMINAL DIAMETER	
PIPE MATERIAL	
PIPE MANUFACTURER	
PIPE INTERNAL DIAMETER mm	
PIPE OUTSIDE DIAMETER mm	
PIPE PN RATING	
VELOCITY AT 50 Hz FROM TWL	
VELOCITY AT MINIMUM Hz FROM BWL	
RISING MAIN VOLUME M <sup>3</sup>	
MEAN STATIC HEAD AT ZERO FLOW	
HYDRAULIC TEST PRESSURE kPA	

# FLOW DETAILS

REV. No. DATE

А

19/03/2018 BAS

	FLOW RATE INTO PUMPING STATION L/S	VELOCITY IN RISING MAIN M/S	NUMBER OF PUMP STARTS PER HOUR	RISING MAIN DETENTION TIME. MINUTES
PWWF				
PDWF				
ADWF				

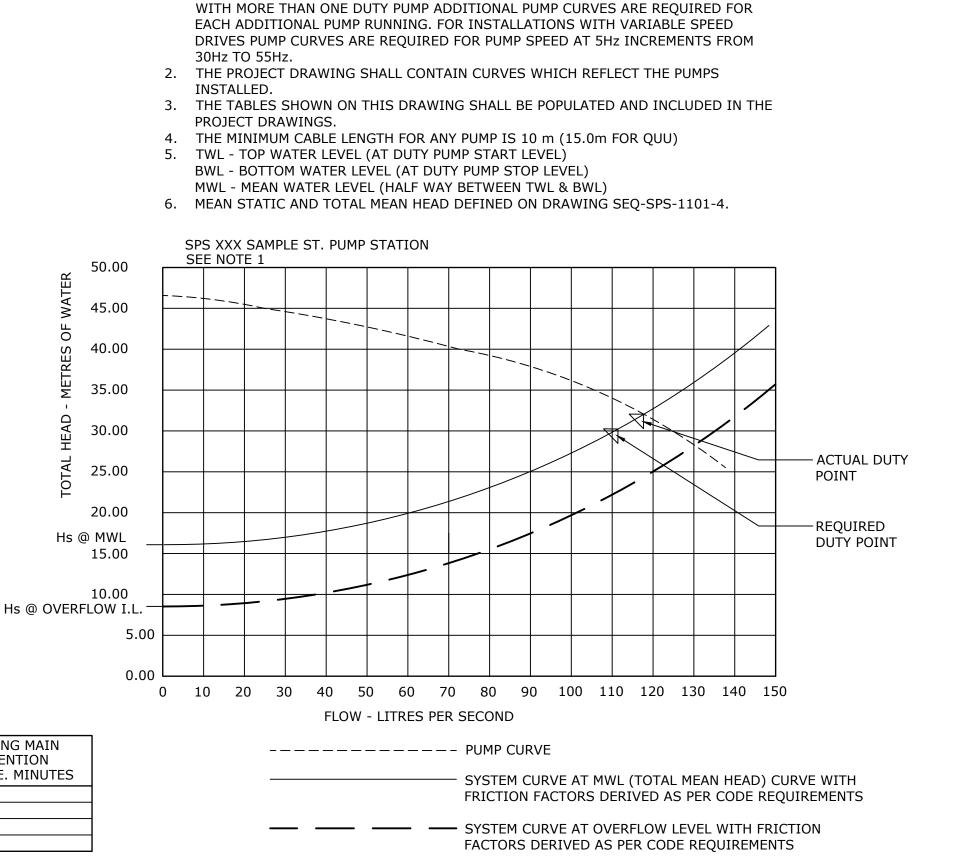
DESCRIPTION

	WBBROC WATER
	SERVICE PROVIDERS
	WORK PRACTICES MUST COMPLY
SED ON SEQ-SPS-1101-3 VERSION A	OCCUPATIONAL HEALTH & SAFET

AUTH.

# NOTES

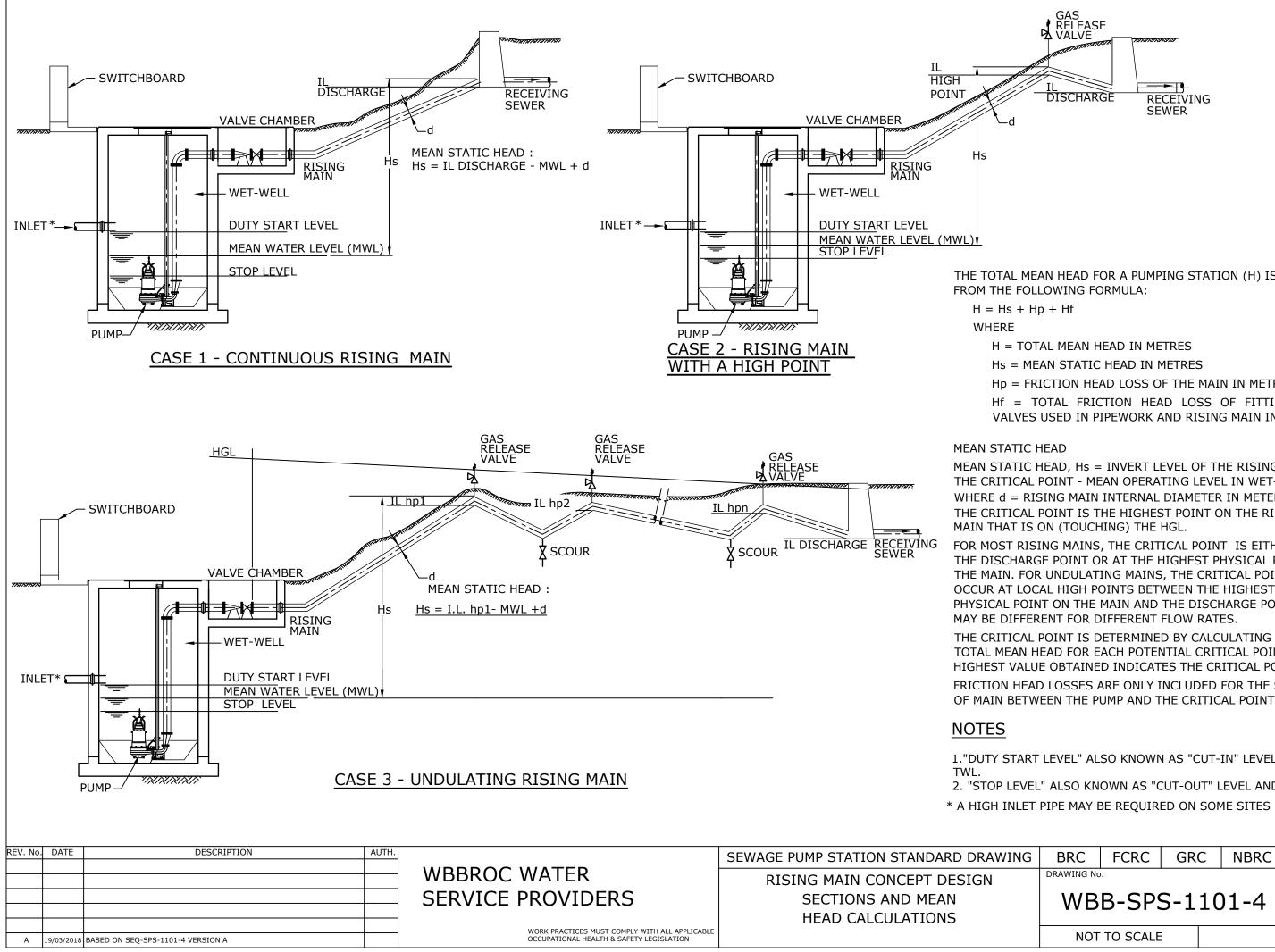
- 1. THE CURVES SHOWN ON THIS DRAWING ARE GIVEN AS A SAMPLE ONLY AND SHOW A STATION WITH ONE DUTY PUMP OPERATING AND AT A SINGLE SPEED. FOR STATIONS 30Hz TO 55Hz.
- INSTALLED.
- PROJECT DRAWINGS.
- BWL BOTTOM WATER LEVEL (AT DUTY PUMP STOP LEVEL) MWL - MEAN WATER LEVEL (HALF WAY BETWEEN TWL & BWL)



# SEWAGE PUMP STATION STANDARD DRAWING

BRC FCRC GRC NBRC SBRC DRAWING No. VERSION PUMP AND RISING MAIN DETAILS WBB-SPS-1101-3 Α ORG DATE: NOT TO SCALE

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION



NG	BRC	FCRC	GRO	( )	NBRC	SBRC	
	DRAWING No.						
	WBB-SPS-1101-4						
	NOT	TO SCALE				ORG DATE	::
							_

2. "STOP LEVEL" ALSO KNOWN AS "CUT-OUT" LEVEL AND BWL.

1."DUTY START LEVEL" ALSO KNOWN AS "CUT-IN" LEVEL AND

HIGHEST VALUE OBTAINED INDICATES THE CRITICAL POINT. FRICTION HEAD LOSSES ARE ONLY INCLUDED FOR THE SECTION OF MAIN BETWEEN THE PUMP AND THE CRITICAL POINT.

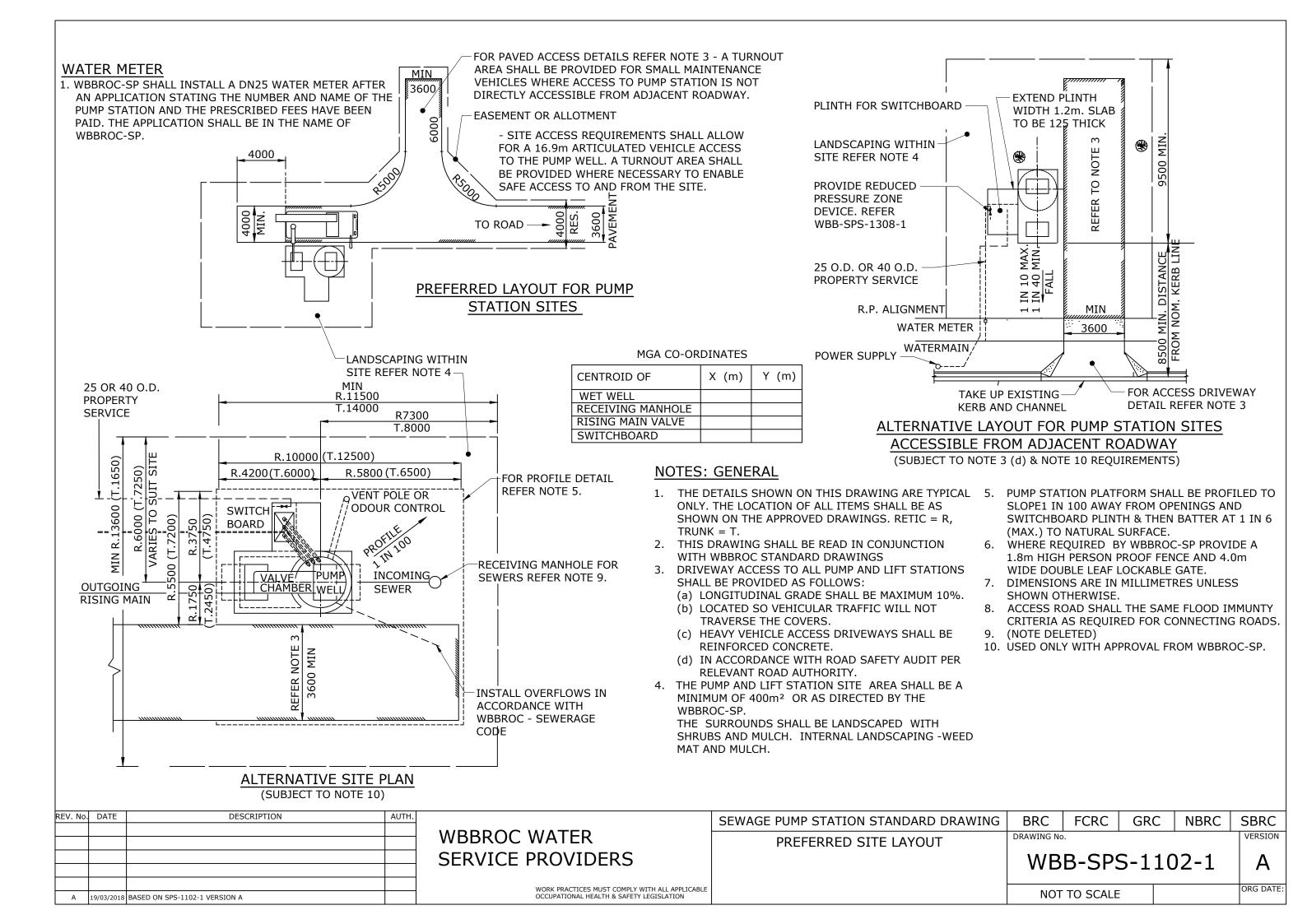
THE CRITICAL POINT IS DETERMINED BY CALCULATING THE TOTAL MEAN HEAD FOR EACH POTENTIAL CRITICAL POINT- THE

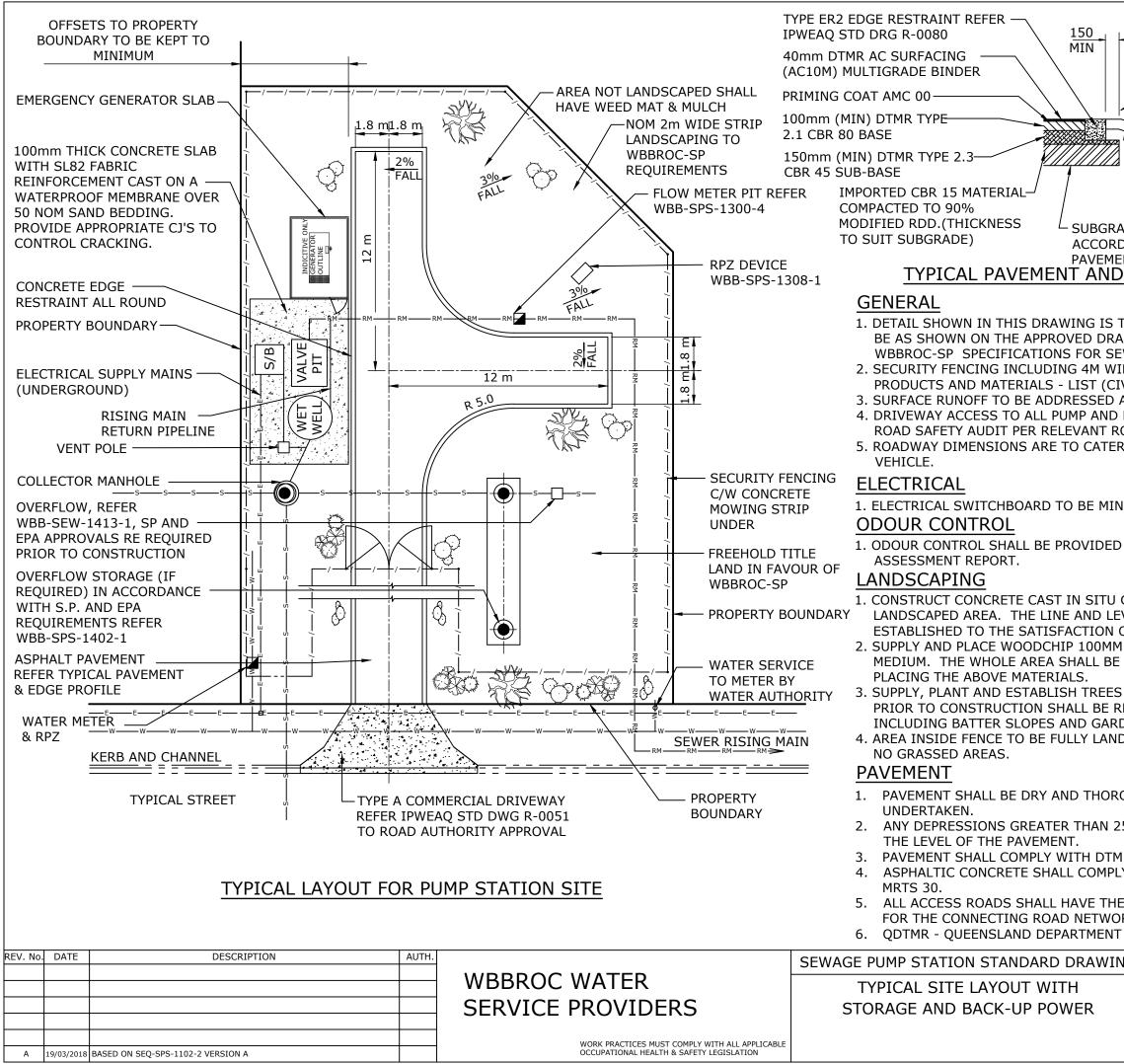
FOR MOST RISING MAINS, THE CRITICAL POINT IS EITHER AT THE DISCHARGE POINT OR AT THE HIGHEST PHYSICAL POINT ON THE MAIN. FOR UNDULATING MAINS, THE CRITICAL POINT MAY PHYSICAL POINT ON THE MAIN AND THE DISCHARGE POINT, AND

MEAN STATIC HEAD, Hs = INVERT LEVEL OF THE RISING MAIN AT THE CRITICAL POINT - MEAN OPERATING LEVEL IN WET-WELL + d WHERE d = RISING MAIN INTERNAL DIAMETER IN METERS. THE CRITICAL POINT IS THE HIGHEST POINT ON THE RISING

Hp = FRICTION HEAD LOSS OF THE MAIN IN METRES Hf = TOTAL FRICTION HEAD LOSS OF FITTINGS AND VALVES USED IN PIPEWORK AND RISING MAIN IN METRES

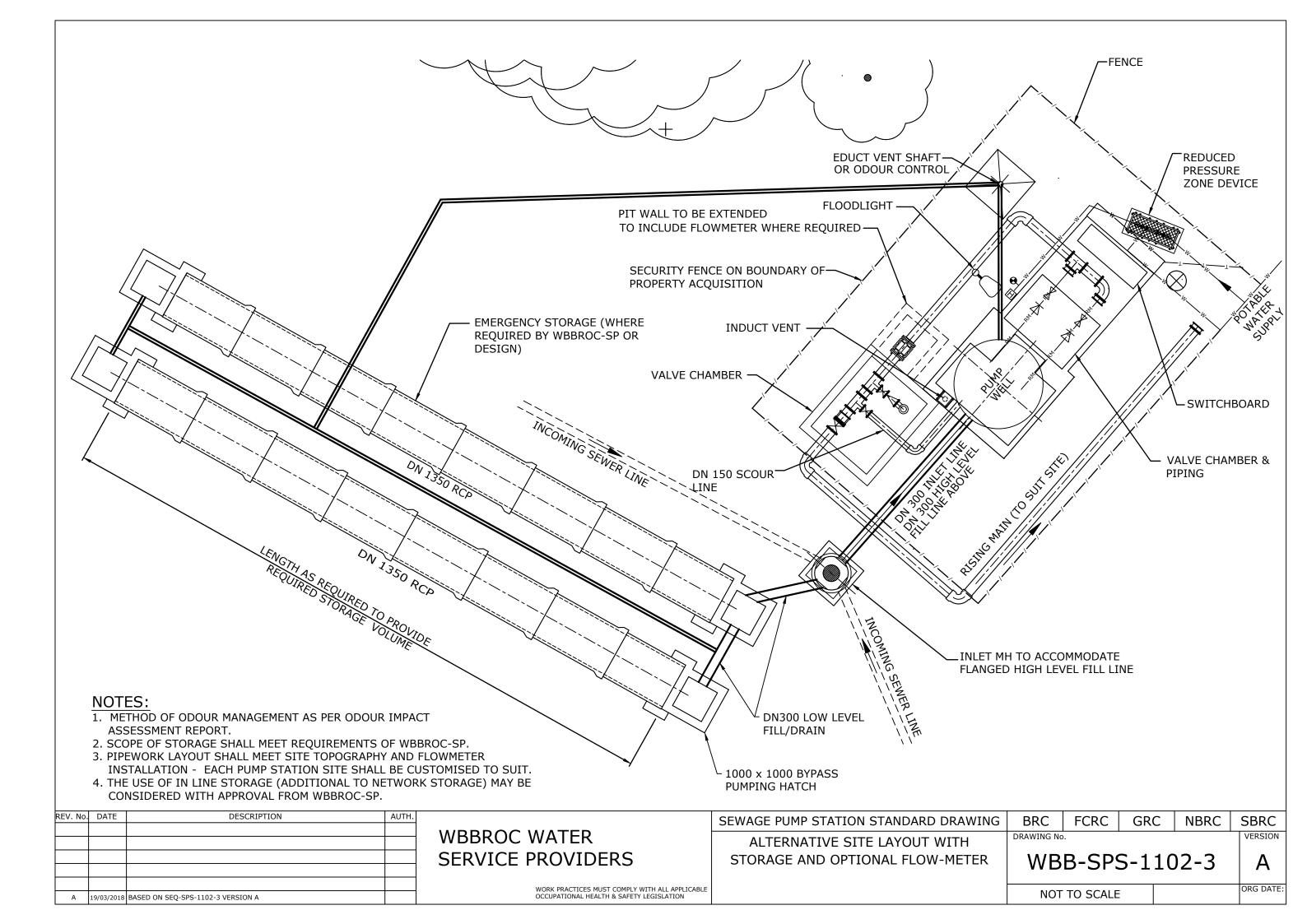
THE TOTAL MEAN HEAD FOR A PUMPING STATION (H) IS DERIVED

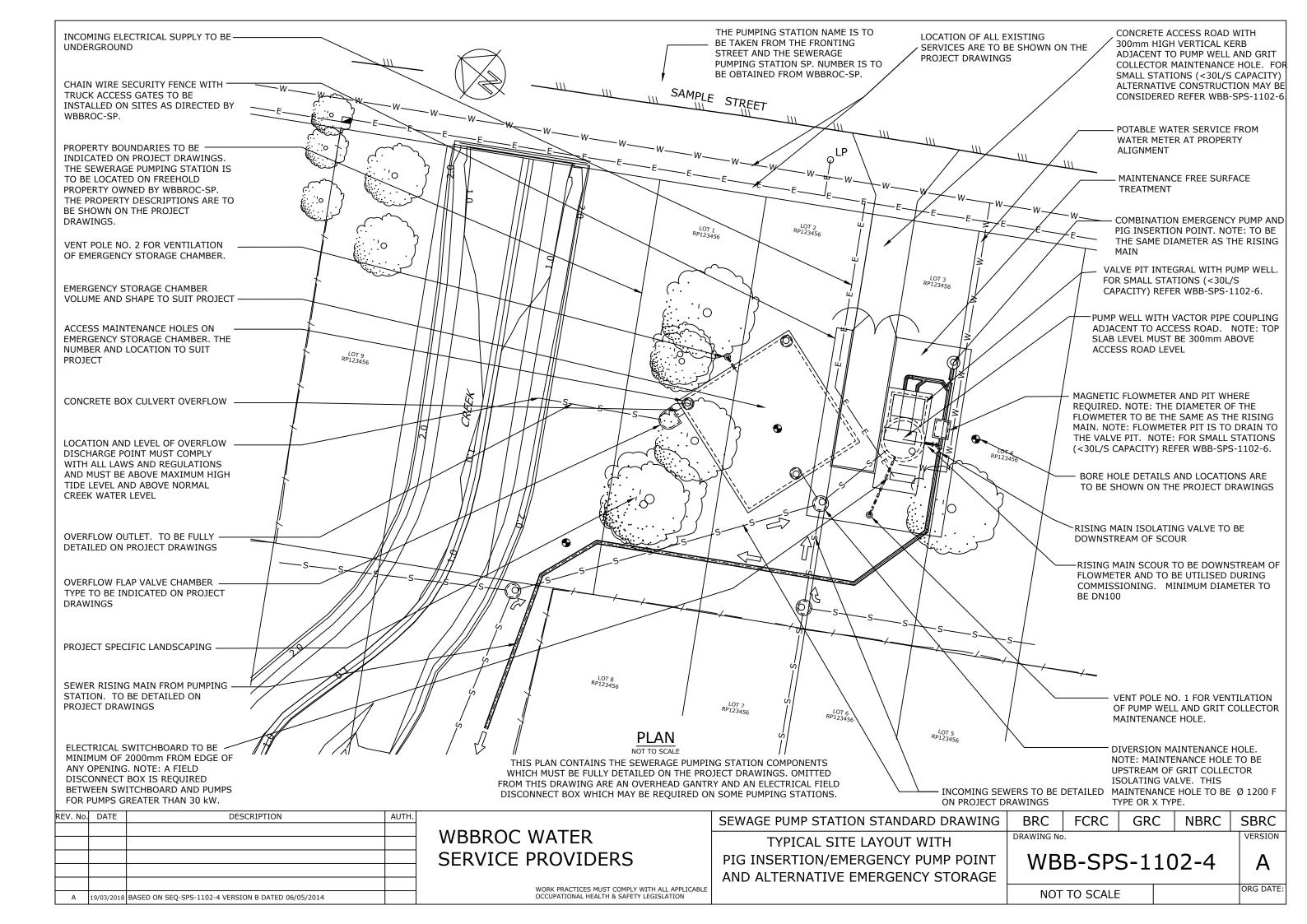




-	MIN /—LANDSCAPING			
	CONCRETE GARD	EN		
	1 3 /EED ARRIER NOM 100 THICK			
ENT DE	REMEDIATION SHALL BE COMPLETED IN CE WITH SECTION 5 (SUBGRADE) OF QDTM DESIGN MANUAL DGE PROFILE FOR AC PAVEMEN			
TYPI AWIN	NOT TO SCALE CAL ONLY. THE LOCATION OF ALL ITEMS W IGS AND READ IN CONJUNCTION WITH GE PUMPING STATIONS.	'ILL		
IVIL) AND LIFT	MANAGED APPROPRIATELY. STATIONS SHALL BE IN ACCORDANCE WIT	Ъ		
	AUTHORITY. R TURNING/MANOEVERING OF 8.8m SERVI	CE		
	M 1.5M FROM EDGE OF ANY OPENING. ACCORDANCE WITH THE ODOUR IMPACT			
EVEL OF T M DEI	DEN EDGING AT THE BASE OF THE OF THE GARDEN EDGING SHALL BE HE SUPERINTENDENT. EP OVER AN APPROVED WEED INHIBITING ARED OF WEEDS AND GRASS PRIOR TO			
REPL/ RDEN	O SHRUBS AS APPROVED. TOPSOIL STRIPPE ACED ON ALL SURFACES NOT PAVED, BEDS. APED WITH LOW MAINTENANCE PLANTS AN			
ROUGHLY BROOMED BEFORE SURFACING IS 25MM SHALL BE TACK COATED AND BROUGHT UP TO				
MR SPECIFICATION "UNBOUND PAVEMENTS" MRTS 05 LY WITH DTMR SPECIFICATION "ASPHALT PAVEMENTS"				
ORK.	ME FLOOD IMMUNITY CRITERIA AS REQUIR TRANSPORT AND MAIN ROADS.	ED		
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2.0m





### TABULATION OF PUMP STATION LEVELS

REF.	DESCRIPTION	LEVEL
LEVEL 1	SURFACE LEVEL (ACCESS ROAD)	X.XXX
LEVEL 2	INVERT LEVEL OF OVERFLOW	X.XXX
LEVEL 3	INVERT LEVEL OF BASE OF VALVE PIT	X.XXX
LEVEL 4	INVERT LEVEL OF INLET SEWER AT PUMP WELL	X.XXX
LEVEL 5	TOP WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 6	BOTTOM WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 7	INVERT OF PUMP WELL	X.XXX
LEVEL 8	BOTTOM OF BASE SLAB OF PUMP WELL	X.XXX
LEVEL 9	TOP OF ROOF SLAB OF PUMP WELL	X.XXX
LEVEL 10	INVERT LEVEL OF RISING MAIN THROUGH PIT WALL	X.XXX

NOTE. THIS TABLE IS TO BE COMPLETED AND INCLUDED ON THE PROJECT DRAWING FOR THE LEVEL INTERACTION DIAGRAM

### NOTES:

- THIS DRAWING MAY BE USED AS AN ALTERNATIVE TO DRAWING WBB-SPS-1102-5 FOR SMALL STATIONS G1. <30L/S CAPACITY) ONLY .
- G2. THIS DRAWING IS PROVIDED TO DESIGNERS TO SHOW THE LEVEL RELATIONSHIPS BETWEEN THE VARIOUS COMPONENTS OF A SEWERAGE PUMPING STATION

THE PROJECT DRAWINGS MUST CONTAIN A LEVEL INTERACTION DIAGRAM. THE PROJECT DRAWING MUST CONTAIN ALL THE INVERT LEVELS AND GRADES OF ALL THE PIPES. ALSO TO BE INCLUDED ARE ALL THE LEVELS OF THE STRUCTURES AND ALL THE WATER LEVELS AS INDICATED ON THIS DRAWING THE PROJECT DRAWING IS TO CONTAIN THE TABLES SHOWN ON THIS DRAWING

THE LEVELS OF THE TOP SLABS OF THE PUMP WELL, VALVE PIT, FLOWMETER PIT (WHERE REQUIRED) AND SWITCHBOARD FOUNDATION ARE TO BE ABOVE THE Q100 FLOOD LEVEL.

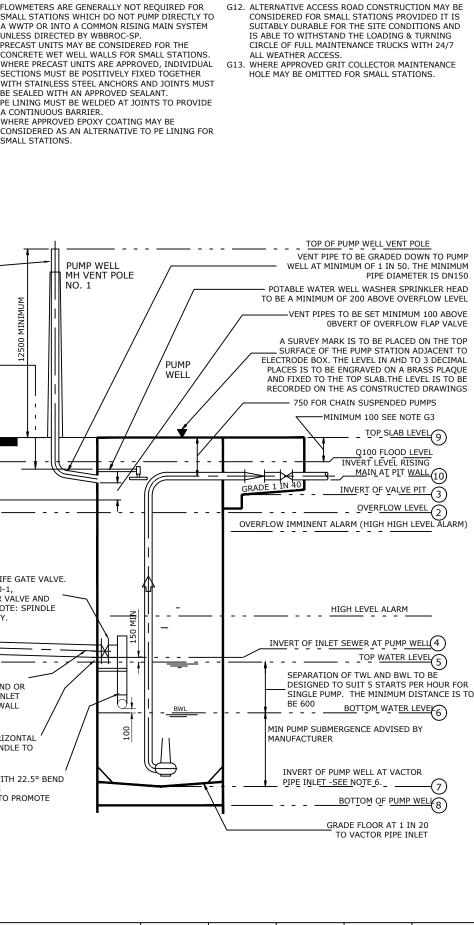
THE INTERNAL DIAMETER OF THE INLET SEWER TO THE PUMP WELL IS TO BE A MINIMUM OF ID225. G4

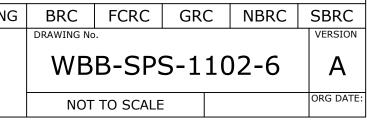
- G5 THE MINIMUM TOTAL EMERGENCY STORAGE CAPACITY IS TO BE 3 HOURS AT PEAK DRY WEATHER FLOW. THE EMERGENCY STORAGE VOLUMES IN THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE ARE TO BE MEASURED FROM THE TOP WATER LEVEL TO THE OVERFLOW LEVEL
- VACTOR PIPE MAY NOT BE REQUIRED IN WET WELLS G6 <3 M IN DEPTH SUBJECT TO WBBROC-SP APPROVAL. SEPARATE WET WELL AND VALVE PIT MAY BE G7
- CONSIDERED FOR SMALL STATIONS PROVIDED DIFFERENTIAL SETTLEMENT CAN BE ADEQUATELY ADDRESSED.
- G8 SUMP PUMPS MAY BE OMITTED AND A GRAVITY DRAIN TO WET WELL MAY BE USED AS AN ALTERNATIVE. THE GRAVITY DRAIN MUST HAVE SEALS INCLUDING WATER TRAPS AND FLAP VALVES.

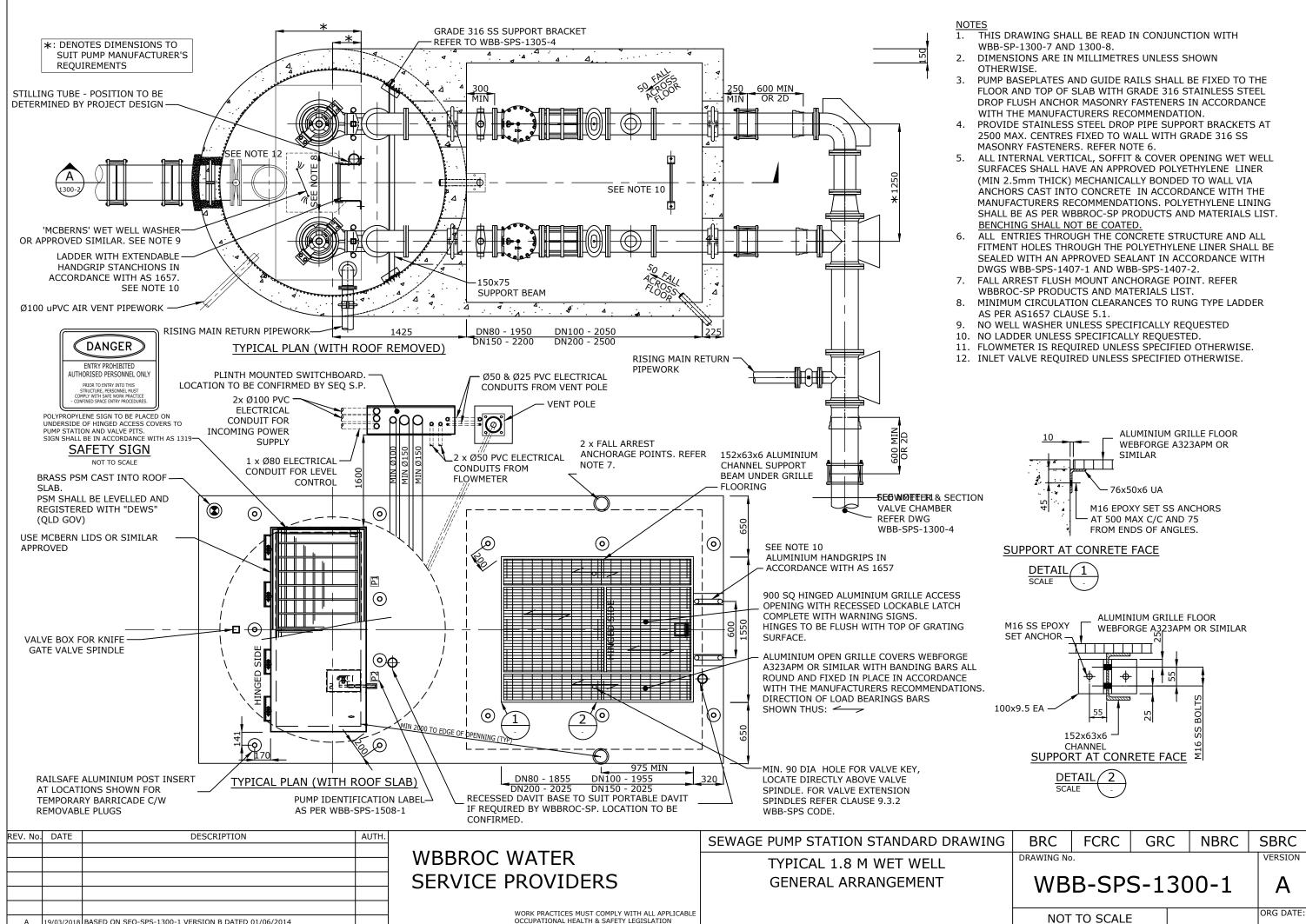
FLOWMETERS ARE GENERALLY NOT REQUIRED FOR SMALL STATIONS WHICH DO NOT PUMP DIRECTLY TO G9. A WWTP OR INTO A COMMON RISING MAIN SYSTEM UNLESS DIRECTED BY WBBROC-SP G10. PRECAST UNITS MAY BE CONSIDERED FOR THE CONCRETE WET WELL WALLS FOR SMALL STATIONS

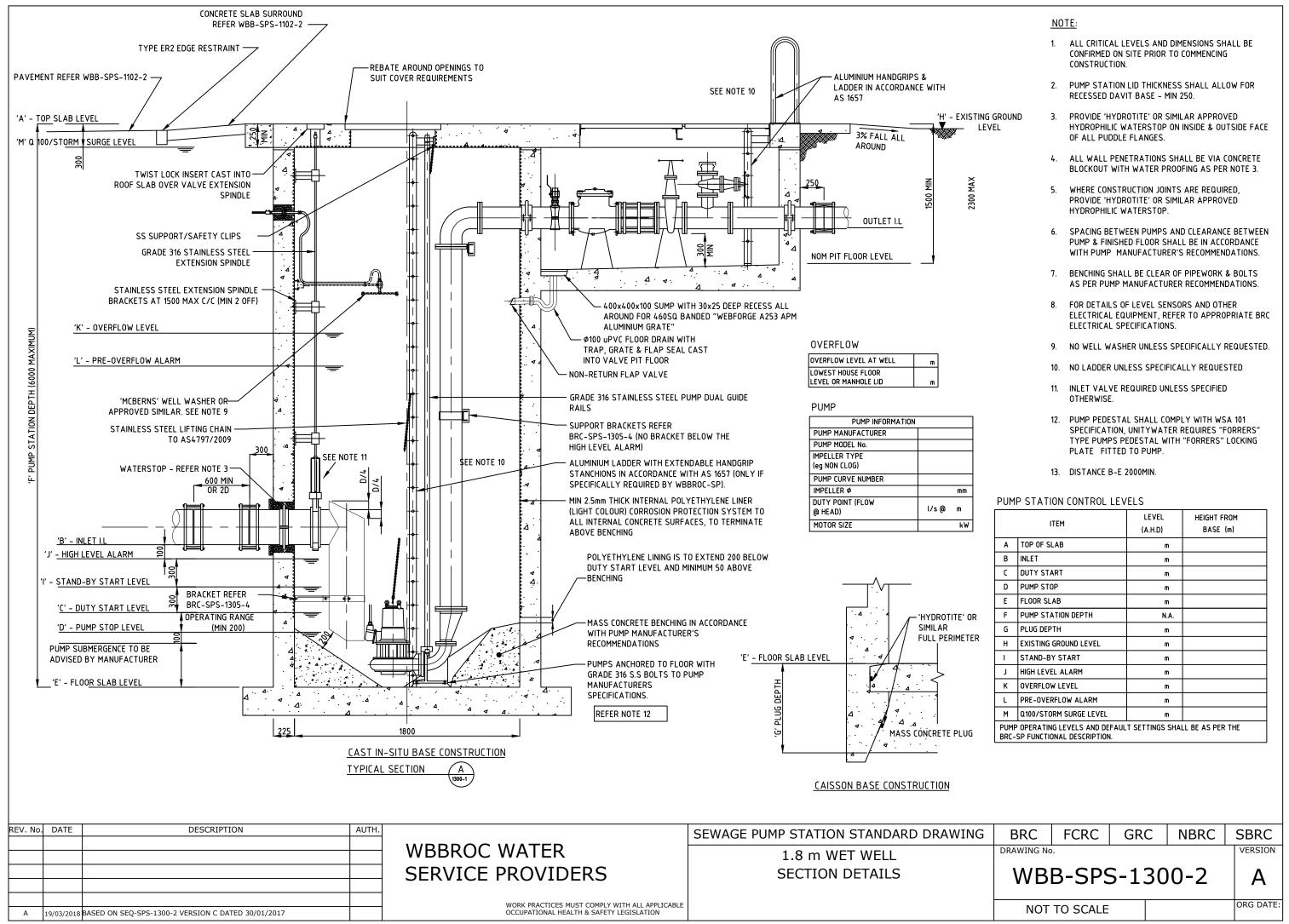
- SECTIONS MUST BE POSITIVELY FIXED TOGETHER WITH STAINLESS STEEL ANCHORS AND JOINTS MUST BE SEALED WITH AN APPROVED SEALANT. PE LINING MUST BE WELDED AT JOINTS TO PROVIDE A CONTINUOUS BARRIER. G11. WHERE APPROVED EPOXY COATING MAY BE
  - CONSIDERED AS AN ALTERNATIVE TO PE LINING FOR SMALL STATIONS.

EMERGENCY STORAGE CAPACITIES CHAMBER VOLUME m3 PUMP WELL MH VENT POLE PUMP WELL XX.X USE OF A COMBINED VENT POLE FOR BOTH PUMP WELL NOTE. THIS TABLE IS TO BE POPULATED AND INCLUDED ON AND EMERGENCY STORAGE MAY BE CONSIDERED IF SITE NO. 1 EMERGENCY DIVERSION MAINTENANCE HOLE XX.X THE PROJECT DRAWING FOR LAYOUT ALLOWS. STORAGE EMERGENCY STORAGE CHAMBER XX.X THE LEVEL INTERACTION CHAMBER VENT DIAGRAM RETICULATION SYSTEM XX.X POLE NO. 2 TOTAL XXX.X PEAK DRY WEATHER FLOW = XX.X L/S TOTAL WELL WASHER ARM LEVEL EMERGENCY STORAGE TIME AT PEAK DRY WEATHER FLOW = X HRS. X MIN. SEE NOTE G5. (1)ACCESS ROAD LEVEL-EMERGENCY OVERFLOW STORAGE CHAMBER DIVERSION FLAP VALVE VENT GRADE 1 IN 50. CHAMBER FINISHED SURFACE LEVEL Q100 FLOOD\_LEVEL NIM VENT GRADE 1 IN 150 OBVERT OF FLAP VALVE OBVERT OF FLAP VALVE OVERFLOW LEVEL OVERFLOW LEVE ANGULAR STORAGE TANKS GRADE CENTRAL COLLECTION CHANNEL AT 1 IN 100 TO OUTLET. GRADE THE FLOORS SLOPING OVERFLOW DISCHARGE PIPE TO A CULVERT TO THE CENTRAL COLLECTION CHANNEL AT QUEENSLAND URBAN UTILITIES APPROVED DISCHARGE POINT AT 1 THE MINIMUM INVERT LEVEL I IN 40. FOR CHAMBERS CONSTRUCTED OF THE INLET / OUTLET TO FROM PIPES THE INVERT OF PIPE IS TO IN 100 MINIMUM GRADE THE EMERGENCY STORAGE GRADE AT 1 IN 50 STAINLESS STEEL KNIFE GATE VALVE. REFER WBB-SPS-1400-1, CHAMBER IS TO BE LEVEL GRADE 1 IN 50 WITH THE OBVERT OF THE WBB-SPS-1401-2 FOR VALVE AND SPINDLE DETAILS. NOTE: SPINDLE INCOMING SEWER OMITTED FOR CLARITY. ┢ - 6 INLET SEWER TOP WATER LEVEL PROVIDE VERTICAL BEND OR DIAMETER OF INLET / OUTLET TO BE PIPE DEFLECTION ON INLET SEWER EXTERNAL TO WALL EQUAL TO DIAMETER OF PUMP STATION \_\_ INCOMING SEWER NOTE: THIS SEWER TO BE KEPT AS SHORT AS POSSIBLE WALL PIPE TO BE HORIZONTAL TO ALLOW VALVE SPINDLE TO BE VERTICAL HDPE DROP PIPE WITH 22.5° BEND AT OUTLET FACING ANTI-CLOCKWISE TO PROMOTE CIRCULATION ALTERNATIVE PUMP STATION LEVEL INTERACTION DIAGRAM (SEE NOTES G1 AND G6 - G13) DESCRIPTION REV. No. DATE AUTH. SEWAGE PUMP STATION STANDARD DRAWING WBBROC WATER LEVEL INTERACTION SERVICE PROVIDERS DIAGRAM FOR SMALL STATIONS WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE А OCCUPATIONAL HEALTH & SAFETY LEGISLATION 19/03/2018 BASED ON SEO-SPS-1102-6 VERSION B DATED 14/05/2014

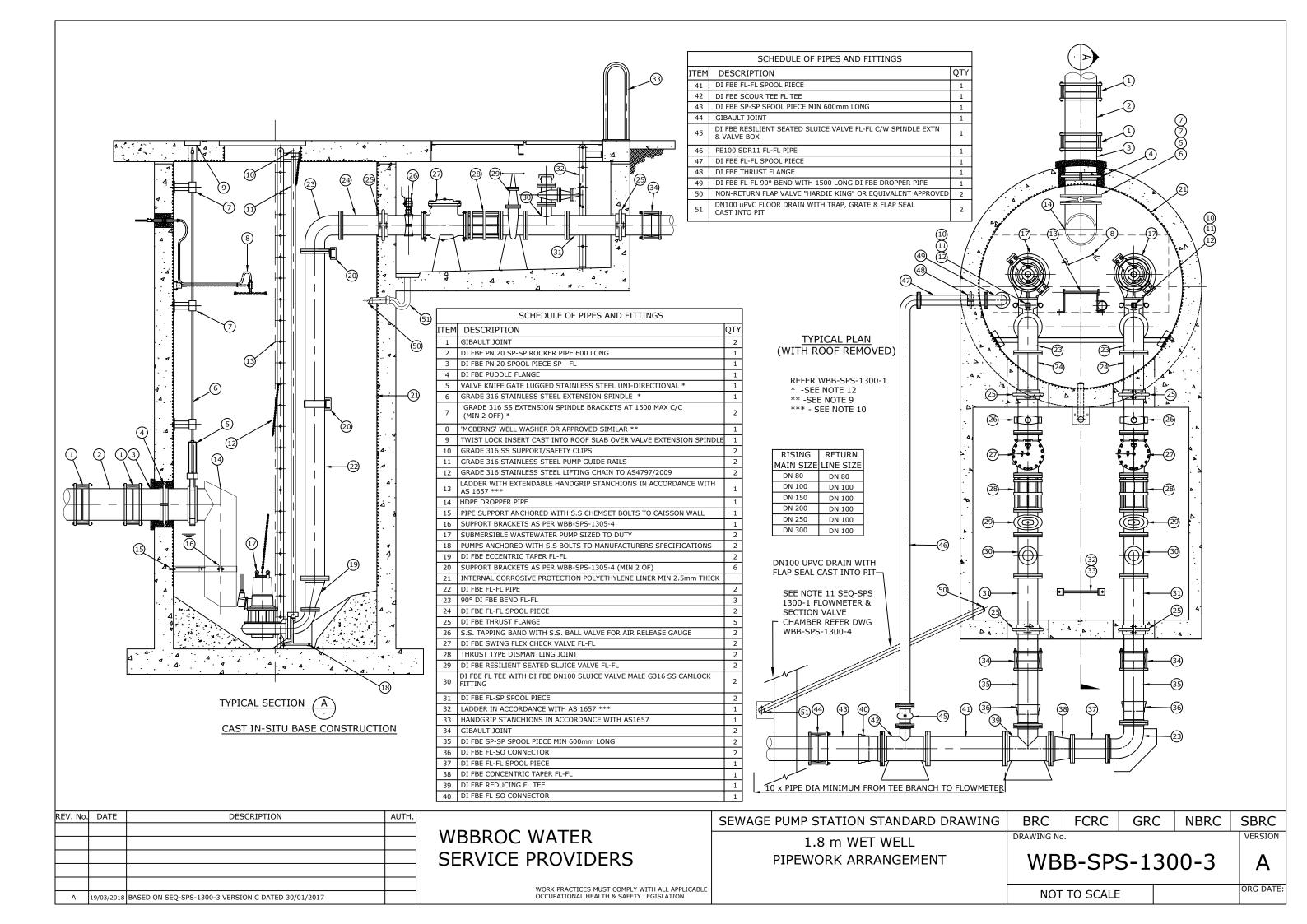


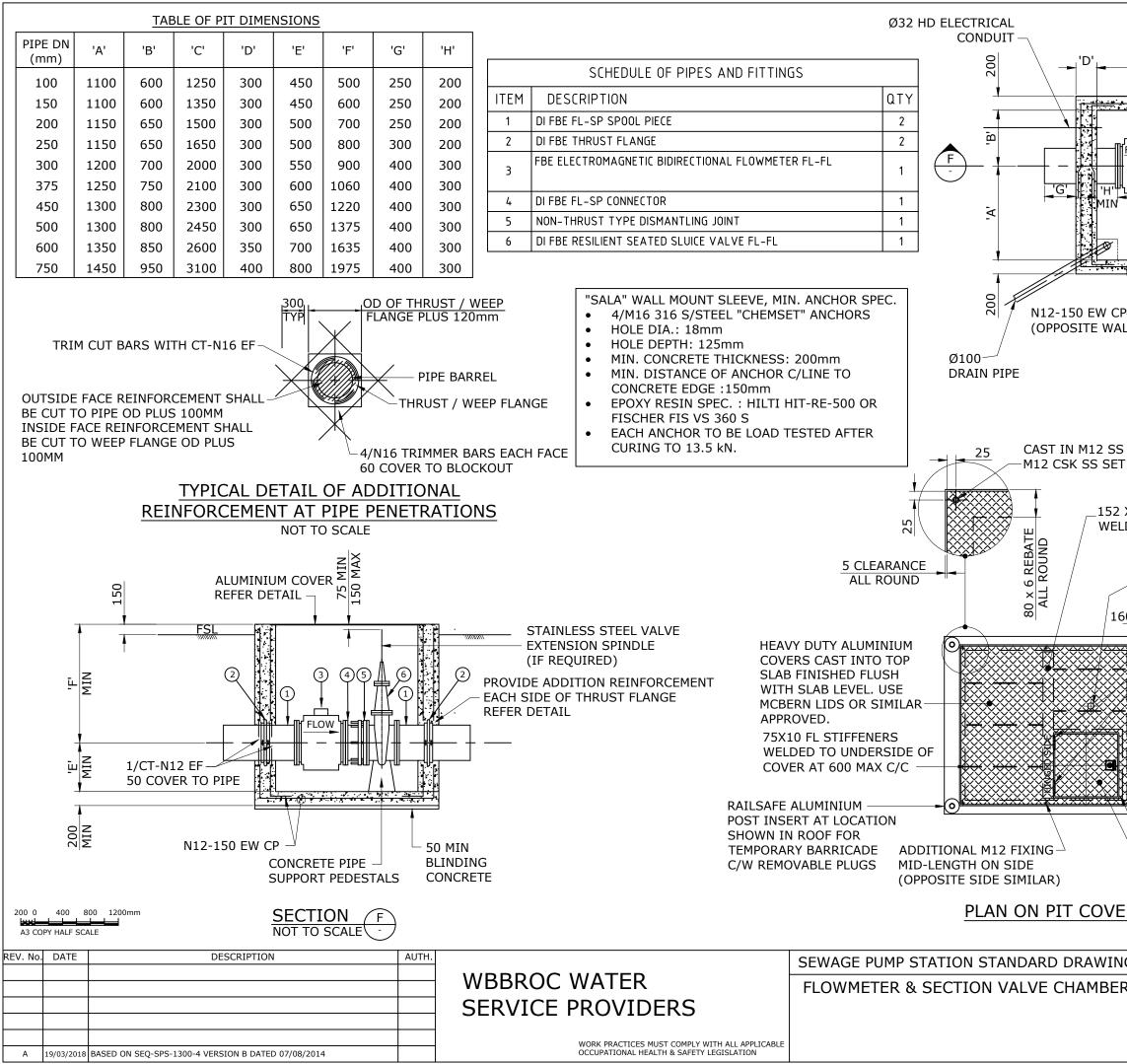




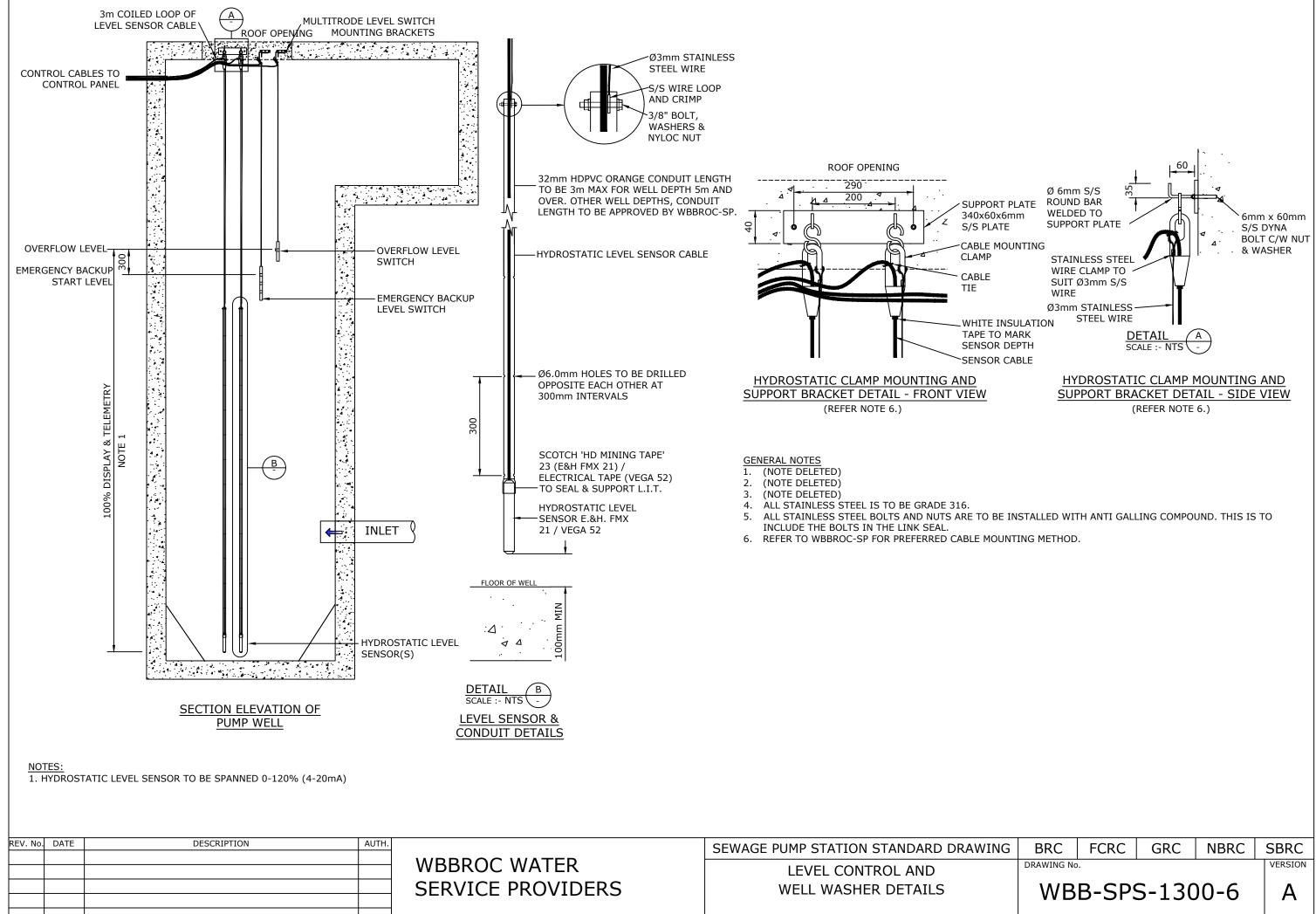


	<u>_N(</u>	DTE:		
	1.	ALL CRITICAL L CONFIRMED ON CONSTRUCTION	SITE PRIOR TO	ENSIONS SHALL BE COMMENCING
	2.	PUMP STATION RECESSED DAV		SHALL ALLOW FOR 250.
'ING GROUN LEVEL	ID 3.		ATERSTOP ON	.AR APPROVED INSIDE & OUTSIDE FACE
	4.			ALL BE VIA CONCRETE FING AS PER NOTE 3.
	5.	where constr provide 'hydr hydrophilic w	OTITE' OR SIMIL	ARE REQUIRED, .AR APPROVED
	6.	PUMP & FINISHE	D FLOOR SHAL	D CLEARANCE BETWEEN L BE IN ACCORDANCE 5 RECOMMENDATIONS.
	7.			PIPEWORK & BOLTS RECOMMENDATIONS.
	8.	FOR DETAILS OI ELECTRICAL EQ ELECTRICAL SP	UIPMENT, REFE	RS AND OTHER R TO APPROPRIATE BR
	9.	NO WELL WASH	IER UNLESS SPE	CIFICALLY REQUESTED
	10.	NO LADDER UNL	ESS SPECIFICA	LLY REQUESTED
	11.	INLET VALVE R OTHERWISE.	EQUIRED UNLES	IS SPECIFIED
	12.	SPECIFICATION,	UNITYWATER F	LY WITH WSA 101 REQUIRES "FORRERS" "FORRERS" LOCKING
	13.	DISTANCE B-E 2	2000MIN.	
PUM	Ρ STATIO	N CONTROL LEV	'ELS	
ITEM			LEVEL (A.H.D)	HEIGHT FROM BASE (m)
A	TOP OF SLA	В	m	





	IC' NOM		N1 (O 45 AL CC RE ST AC 16 NC	DR PI	WBB-SPS- PEWORK D 00Sq. CON ush to top of all c/w edg nickening 0 EW EF SITE WALL NUM LADD ETE WITH CTABLE HAU HIONS ALL DANCE WIT ADDER NO RED	ETAILS C. SLAB of pit e SIMILAR) ER NDGRIP IN TH AS
ET SC 2 X 7	RRULE WIT CREW 6 X 9.6 ALU D TO UNDEI i	JMINIUM C		•	5 LEGS UP)	
	OPEN FULLY WITH RECE 900 Sq. CONC. SLAB (see deta RECES Ø9 SH REQUI 75X50 WELDE 900 SC OVER EX 6m	TOP OF CO SSED DAV 'SALA' PO LOCATIO I above) SED LOCK ANK PADLO REMENTS X6 UA ACC ED TO UND Q CLEAR H ACCESS LA m THICK A	ABLE LA CABLE LA COCK TO CESS OF CERSIDI INGED ADDER ALUMIN	ATCH E OF ATCH ATCH ATCH ATCH ATCH ATCH ATCH ATCH	R TO BE O BE FLUSI CE. SUIT /IT NFIRMED. I EACH SID BROC-SP NG FRAME COVER ESS OPENII TREAD PLA	E NG TE
NG		FCRC	GR	С	NBRC	
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WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

19/03/2018 BASED ON SEQ-SPS-1300-6 VERSION A

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WBB-SPS-1300-6
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NOT TO SCALE



# INFORMATION ON THIS DRAWING SHALL APPLY UNLESS NOTED OTHERWISE ON THE DRAWINGS

# <u>DESI</u>GN

19/03/2018 BASED ON SEQ-SPS-1300-7 VERSION A

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		SERVICE PROVIDERS	NOTES SHEET 1 OF 2
		- WBBROC WATER	1.8M WET WELL
EV. No.	DATE DESCRIPTION AUTH	<u>1.</u>	SEWAGE PUMP STATION STANDARD DRAWIN
G7.	THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROTECTING STRUCTURES A	AGAINST SS5. LADDERS SHALL BE 450MM WIDE, FIXED IN PLAC	E WITH M20 FIXINGS.
G6.	THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING THE STRUCTU NEIGHBOURING STRUCTURES IN A SAFE AND STABLE CONDITION DURING CONSTRUCTION. NO PART SHALL BE OVERSTRESSED.	JRE AND SS4. FABRICATED HANDRAILS, LADDERS, STAIRWAYS, SHALL COMPLY WITH AS1657.	, PLATFORMS AND WALKWAYS
	REFER ALL DISCREPANCIES TO WBBROC BEFORE PROCEEDING WITH THE WO	SURFACES SHALL BE FREE FROM PITTING OR SUR	AFTER PASSIVATING, THE
	ALL DIMENSIONS ARE TO BE VERIFIED ON SITE BY THE CONTRACTOR BEFOR FABRICATION AND CONSTRUCTION.	RE SHALL BE PASSIVATED OR SURFACE TREATED TO CATHODIC END OF THE GALVANIC SERIES. ALL A ARE SUBSEQUENTLY MACHINED, GROUND OR WO	PLACE THE ALLOY NEAR THE AREAS OF STAINLESS STEEL WHICH ORKED IN ANY MANNER WHICH C15. ALL INTERNAL CO EMERGENCY STC ACCORDANCE W
	ALL LEVELS ARE IN METRES UNO.	SS3. STAINLESS STEEL SURFACES SHALL HAVE THE SC	CI4. CONSTRUCTION
	ALL DIMENSIONS ARE IN MILLIMETRES UNO.	SS2. ALL WELDS SHALL BE 6MM CONTINUOUS FILLET ( ALL ROUND IN ACCORDANCE WITH AS 1554.6 UN	ILESS SHOWN OTHERWISE
	NERAL NO DIMENSION SHALL BE OBTAINED BY SCALING.	SS1. ALL STAINLESS STEEL SHALL BE GRADE 316 IN A 2837 UNLESS SHOWN OTHERWISE.	CCORDANCE WITH AS 1769 OR AS C13. PROVIDE A FINE
BLIN	IDING CONCRETE.	STAINLESS STEEL	C12. NO HOLES OR CH
	REINFORCEMENT OR CONCRETE.	WITH TWO HEAVY COATS OF ALKALI-RESISTANT COATING PROVIDING EQUIVALENT PROTECTION E	BITUMINOUS PAINT OR OTHER C11. CONCRETE FACE
F3	VALVE PIT     100       PUMP WELL     200   WBBROC-SP SHALL APPROVE FOUNDATION MATERIAL PRIOR TO PLACING	SHALL BE DRILLED ONLY SUFFICIENTLY LARGE EN FASTENER AND ISOLATOR CHOSEN. OVERSIZED H A8. ALL ALUMINIUM SURFACES PLACED IN CONTACT	HOLES WILL NOT BE ACCEPTED. CONTINUOUS DU SET OF THE CON
	ELEMENT ALLOWABLE BEARING CAPACITY (kPA)	A7. NYLON OR POLYETHYLENE WASHERS, TOP HAT SE USED TO SEPARATE STAINLESS STEEL FASTENER	S FROM ALUMINIUM. HOLE SIZES
F2.	FOUNDATIONS HAVE BEEN DESIGNED FOR THE FOLLOWING SAFE ALLOWABI BEARING CAPACITIES:-	LE GROUND A6. ALL FASTENERS SHALL BE GRADE 316 STAINLESS	S STEEL. C8. PROVIDE ALL EX FILLET.
F1.	ALL TOPSOIL AND VEGETATION SHALL BE REMOVED BEFORE EXCAVATION.	<ul> <li>(c) ALL JOINTS SHALL BE FULLY SEAL WELDED UNLES</li> <li>(d) GRIND WELDS FLUSH ONLY AT CONTACT POINTS CONCRETE SURFACES.</li> </ul>	WITH OTHER MEMBERS AND PORTLAND CEME
FOL	JNDATIONS	(b) WELDS SHALL BE CONTINUOUS 6MM FILLET OR F ROUND USING FILLER ALLOY 5556.	
	MAXIMUM PIPELINE TEST PRESSURE 900 kPA	(a) ALL WELDING SHALL BE WELD QUALITY B IN ACC	
	EXTERNAL GROUND WATER FULL DEPTH	A5. ALL METALWORK CONNECTIONS NOT SHOWN BOI FOLLOWS:-	
	<ul> <li>(C) LIVE LOADS ALUMINIUM ACCESS COVERS 2.5 kPA CONCRETE ROOF SLAB W7 WHEEL LOAD</li> <li>(D) OTHER LOADS EXTERNAL EARTH LOADS KO = 0.5 SOIL DENSITY = 20 kN/m<sup>3</sup></li> </ul>	ALL EXTRUSIONS SHALL BE ALLOY PLATE 3MM AND THICKER SHALL BE ALLOY TREAD PLATE SHALL BE ALLOY	6061-T6.         C3.         THE DRYING SHI           5083-H321.         STRUCTURES, SH           5251-0.         ACCORDANCE W
	PARTICULARLY WHERE THE STRUCTURE IS LOCATED IN REGION C OF AS 11: STRUCTURAL DESIGN ACTIONS PART 2: WIND ACTIONS (WITHIN 50KM OF T NORTH FROM BUNDABERG), SPECIFIC DESIGN IS REQUIRED.		GS TO WBBROC-SP FOR APPROVAL SHALL BE A WATERP
	IMPORTANCE MULTIPLIER 1.0 FOR STRUCTURES THAT DO NOT COMPLY WITH THE ABOVE PARAMETERS,	A2. ALL MATERIALS SHALL BE IN ACCORDANCE WITH AS/NZS 1866 OR AS/NZS 1867.	* COVER FO WHERE CO
	TERRAIN CATEGORY2SHIELDING MULTIPLIER1.0TOPOGRAPHIC MULTIPLIER1.0	A1. ALL WORKMANSHIP SHALL BE IN ACCORDANCE W	VITH AS/NZS 1664. PUMP WELL BEN BLINDING
	(B) WIND LOAD BASIC WIND SPEEDS Vu : 55 M/S Vp : 46 M/S Vs : 37 M/S REGION B	EXCEPT WHERE OTHER EDITIONS OR AMENDMENT AUTHORITIES. ALUMINIUM	
	(A) SELF WEIGHT	WELL, WITHOUT DISMANTLING ANY EQUIPMENT, G12. FOR REFERENCED DOCUMENTS USE THE LATEST F	EDITIONS WITH AMENDMENTS.
D2.	THE STRUCTURE(S) HAVE BEEN DESIGNED TO CARRY THE FOLLOWING LOAD	DS:- G11. PUMPS MUST BE ABLE TO BE REMOVED FROM, AN	ID REINSTALLED INTO THE WET ELEMENT
	AS 1657: 1992 FIXED PLATFORMS, WALKWAYS, STAIRWAYS AND LADDERS AS/NZS 1664: 1997 SAA ALUMINIUM STRUCTURES CODE AS 3600: 2001 CONCRETE STRUCTURES AS 3735: 1991 CONCRETE STRUCTURES FOR RETAINING LIQUID	G10. NOMINATION OF PROPRIETARY ITEMS DOES NOT BUT INDICATES THE REQUIRED PROPERTIES OF T WITH THE REQUIRED PROPERTIES MAY BE OFFER	THE ITEM. SIMILAR ALTERNATIVES
DI.	AUSTRALIAN STANDARDS INCLUDING THE FOLLOWING:- AS 1170: 2002 PARTS 1, 2 & 4 SAA LOADING CODE	ARCHITECTURAL AND SERVICES DRAWINGS FOR PIPES ETC.	NGS SHALL BE CHECKED AGAINST PENETRATIONS, CONDUITS AND C1. ALL WORKMANSI
D1.	THE PUMP STATION HAS BEEN DESIGNED IN ACCORDANCE WITH CURRENT F	RELEVANT G9. NO PENETRATIONS, CHASES OR TEMPORARY FIXT	

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS 3600 UNLESS SHOWN OTHERWISE.

### QUALITY OF CONCRETE ELEMENTS SHALL BE:-

ELEMENT	EXPOSURE CLASSIFICATION	MINIMUM COVER TO REINFORCEMENT (mm)	CONCRETE GRADE (MPa)
WET WELL - INTERNAL WET WELL - EXTERNAL VALVE PITS ROOF SLAB CAISSON PLUG PUMP WELL BENCHING BLINDING SLABS ON GROUND	B2 B2 B2 B1 - - B1	70 50 50 65 - - * 45	N40 N40 N40 N32 N32 N15 N25

\* COVER FOR SLAB CAST ON BLINDING CONCRETE.

WHERE CONCRETE IS CAST ON OR AGAINST GROUND, THE COVER SHALL BE INCREASED BY 10MM IF THE CONCRETE IS PROTECTED BY A WATERPROOF MEMBRANE OR 20MM OTHERWISE.

THE DRYING SHRINKAGE AT 56 DAYS, FOR CONCRETE USED IN WATER RETAINING STRUCTURES, SHALL NOT EXCEED 700 MICROSTRAIN AS DETERMINED IN ACCORDANCE WITH AS 1012.13.

NOMINAL MAXIMUM AGGREGATE SIZE SHALL BE 20MM UNO.

ADMIXTURES SHALL NOT BE USED WITHOUT WRITTEN APPROVAL.

ALL CONCRETE SHALL BE READY MIXED CONCRETE COMPLYING WITH AS 1379.

THE TYPE OF CEMENT TO BE USED SHALL BE TYPE GP - GENERAL PURPOSE PORTLAND CEMENT UNLESS SPECIFIED OTHERWISE.

PROVIDE ALL EXPOSED EDGES AND CORNERS WITH A 20MM X 20MM CHAMFER OR

CONCRETE SHALL BE COMPACTED BY MECHANICAL VIBRATION.

ALL CONCRETE SURFACES SHALL BE CURED BY APPROVED MEANS FOR A MINIMUM CONTINUOUS DURATION OF 7 DAYS COMMENCING IMMEDIATELY AFTER THE INITIAL SET OF THE CONCRETE.

CONCRETE FACES AT CONSTRUCTION JOINTS SHALL BE THOROUGHLY SCABBLED, FREE OF LAITANCE, CLEANED AND WETTED THOROUGHLY PRIOR TO THE PLACEMENT OF ABUTTING CONCRETE.

NO HOLES OR CHASES OTHER THAN THOSE SHOWN ON THE DRAWINGS SHALL BE MADE IN CONCRETE MEMBERS WITHOUT THE PRIOR APPROVAL OF WBBROC-SP.

PROVIDE A FINE NON-SLIP SURFACE WITH A WOOD FLOAT TO THE TOPS OF ALL WALLS AND FLOORS.

CONSTRUCTION JOINTS WHERE NOT SHOWN ON THE DRAWINGS SHALL BE LOCATED TO THE APPROVAL OF WBBROC-SP.

ALL INTERNAL CONCRETE SURFACES OF THE PUMP WELL, COLLECTOR MANHOLE AND EMERGENCY STORAGE SHALL BE PAINTED WITH "APPROVED SEALANT" IN STRICT ACCORDANCE WITH THE MANUFACTURERS WRITTEN INSTRUCTIONS.

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	DRAWING No	).		•	VERSION	
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# INFORMATION ON THIS DRAWING SHALL APPLY UNLESS NOTED OTHERWISE ON THE DRAWINGS

### REINFORCEMENT

- R1. REINFORCEMENT SYMBOL 23/S-N16-200 EW
  - 23 NUMBER OF BARS IN GROUP (IF SHOWN)
  - S BAR SHAPE CODE, REFER AS1100.501 (IF SHOWN)
  - N16 BAR GRADE/TYPE AND DIAMETER
  - 200 SPACING BETWEEN BARS IN MILLIMETRES
  - EW LOCATION CODE (IF SHOWN)

REINFORCEMENT SYMBOL, STANDARD AND GRADE DESIGNATIONS ARE AS FOLLOWS:-

- N GRADE 500N DEFORMED BAR TO AS/NZS 4671.
- SL SQUARE REINFORCING FABRIC TO AS/NZS 4671.

LOCATION CODES (IF SHOWN) :-

В	BOTTOM FACE	HORIZ	HORIZONTAL
BB	BOTTOM BOTTOM (LAID FIRST)	IL	INNER LAYER
CP	CENTRALLY PLACED	INTF	INTERNAL FACE
EF	EACH FACE	NF	NEAR FACE
ES	EQUALLY SPACED	OL	OUTER LAYER
EW	EACH WAY	Т	TOP FACE
EXTF	EXTERNAL FACE	TT	TOP TOP (LAID LAST)
FF	FAR FACE	VERT	VERTICAL

- R2. REINFORCEMENT IS REPRESENTED ON THE DRAWINGS DIAGRAMMATICALLY, AND IS NOT NECESSARILY SHOWN IN TRUE PROJECTION.
- R3. REINFORCEMENT SHALL BE CUT OR DISPLACED TO PROVIDE 50MM COVER TO PIPES OR OPENINGS AS DIRECTED BY WBBROC-SP.
- R4. REINFORCEMENT SHALL BE KEPT 40MM CLEAR OF WATERSTOPS.
- R5. MINIMUM DEVELOPMENT/LAP LENGTHS FOR MINIMUM 25 MPA CONCRETE UNO SHALL BE:-

BAR DIAMETER	VERTICAL BARS AND HORIZONTAL BARS WITH LESS THAN 300mm OF CONCRETE CAST BELOW	HORIZONTAL BARS WITH MORE THAN 300mm OF CONCRETE CAST BELOW
N10	250	325
N12	300	375
N16	400	600

R6. MINIMUM LAP LENGTH FOR SLAB REINFORCING FABRICS SHALL BE ONE FULL MESH PLUS 25MM.

MINIMUM LAP LENGTH FOR FABRIC MESH AND BARS SHALL BE 300MM.

- R7. LAPS IN REINFORCEMENT SHALL BE MADE ONLY IN THE LOCATIONS SHOWN ON THE DRAWINGS OR AS OTHERWISE APPROVED BY WBBROC-SP.
- R8. WELDING OF REINFORCEMENT IS ONLY PERMITTED WHERE SHOWN ON THE DRAWINGS OR IF APPROVED BY WBBROC-SP.

## **PIPEWORK**

- P1. WHERE CONNECTING TO EXISTING PIPEWORK, THE LEVEL AND DIAMETER OF THE EXISTING PIPEWORK, SHALL BE CONFIRMED BY THE CONTRACTOR, PRIOR TO CONNECTION.
- P2. ALL FLANGES SHALL BE IN ACCORDANCE WITH AS 4087, CLASS 14 FOR CAST IRON AND, CLASS 16 FOR DUCTILE IRON AND STEEL, UNO.
- P3. ALL FLANGE BOLT HOLE ORIENTATIONS SHALL BE OFF-CENTRE UNO.
- P4. ALL FLANGE BOLT SETS SHALL BE GRADE 316 STAINLESS STEEL. REFER AS 4087 - TABLE C1 FOR CLASS.
- P5. FLANGE GASKET MATERIAL AND THICKNESS SHALL BE IN ACCORDANCE WITH AS 4087 TABLE C1.
- P6. THRUST AND PUDDLE FLANGES SHALL BE CAST CENTRALLY WITHIN WALLS UNLESS SHOWN OTHERWISE.
- P7. ALL SPIGOT AND SOCKET DICL PIPEWORK SHALL BE CLASS PN35.
- P8. ALL GATE AND REFLUX VALVES SHALL BE INTERNALLY AND EXTERNALLY COATED WITH A POLYMERIC COATING. ALL GATE VALVES SHALL BE RESILIENT SEATED. ALL REFLUX VALVES SHALL BE RESILIENT SEATED SWING FLEX CHECK VALVE OR SIMILAR APPROVED TOP OPENING VALVE.

# ELECTRICAL

- EL1. THE LOCATION OF ALL CONDUITS SHALL BE CONFIRMED BY WBBROC-SP PRIOR TO CONSTRUCTION OF THE SWITCHBOARD SLAB.
- EL2. ALL CABLES AND CONDUITS SHALL COMPLY WITH AS/NZS 3000 AND AUSTEL REQUIREMENTS.
- EL3. UNDERGROUND CONDUITS SHALL BE HEAVY DUTY RIGID PVC WITH 600MM MINIMUM COVER.
- EL4. POLYMERIC CABLE COVER STRIPS COMPLYING WITH AS 4702 SHALL BE USED AS ADDITIONAL MECHANICAL PROTECTION OF ALL UNDERGROUND WIRING ENCLOSURES.
- EL5. ALL EXTERNAL ABOVEGROUND CONDUITS SHALL BE GALVANISED STEEL UNO.
- EL6. ALL INTERNAL ABOVE GROUND ELECTRICAL CONDUITS SHALL BE MEDIUM DUTY RIGID PVC UNO.
- EL7. ALL CONDUITS SHALL HAVE LONG RADIUS BENDS.

## ABBREVIATIONS

1. ABBREVIATIONS SHALL BE IN ACCORDANCE WITH STANDARDS AUSTRALIA PUBLICATION "SYMBOLS AND ABBREVIATIONS FOR BUILDING AND CONSTRUCTION" EXCEPT AS FOLLOWS:-

		ECDP FL FSL GJ RRJ SP SC SS STD DRG TWL UNO	ELECTRICAL CONDUIT DRAW PIT FLANGE FINISHED SURFACE LEVEL GIBAULT JOINT RUBBER RING JOINT SPIGOT SOCKET STAINLESS STEEL STANDARD DRAWING TOP WATER LEVEL UNLESS NOTED OTHERWISE
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SEWAGE PUMP STATION STANDARD DRAWIN

1.8M WET WELL NOTES SHEET 2 OF 2

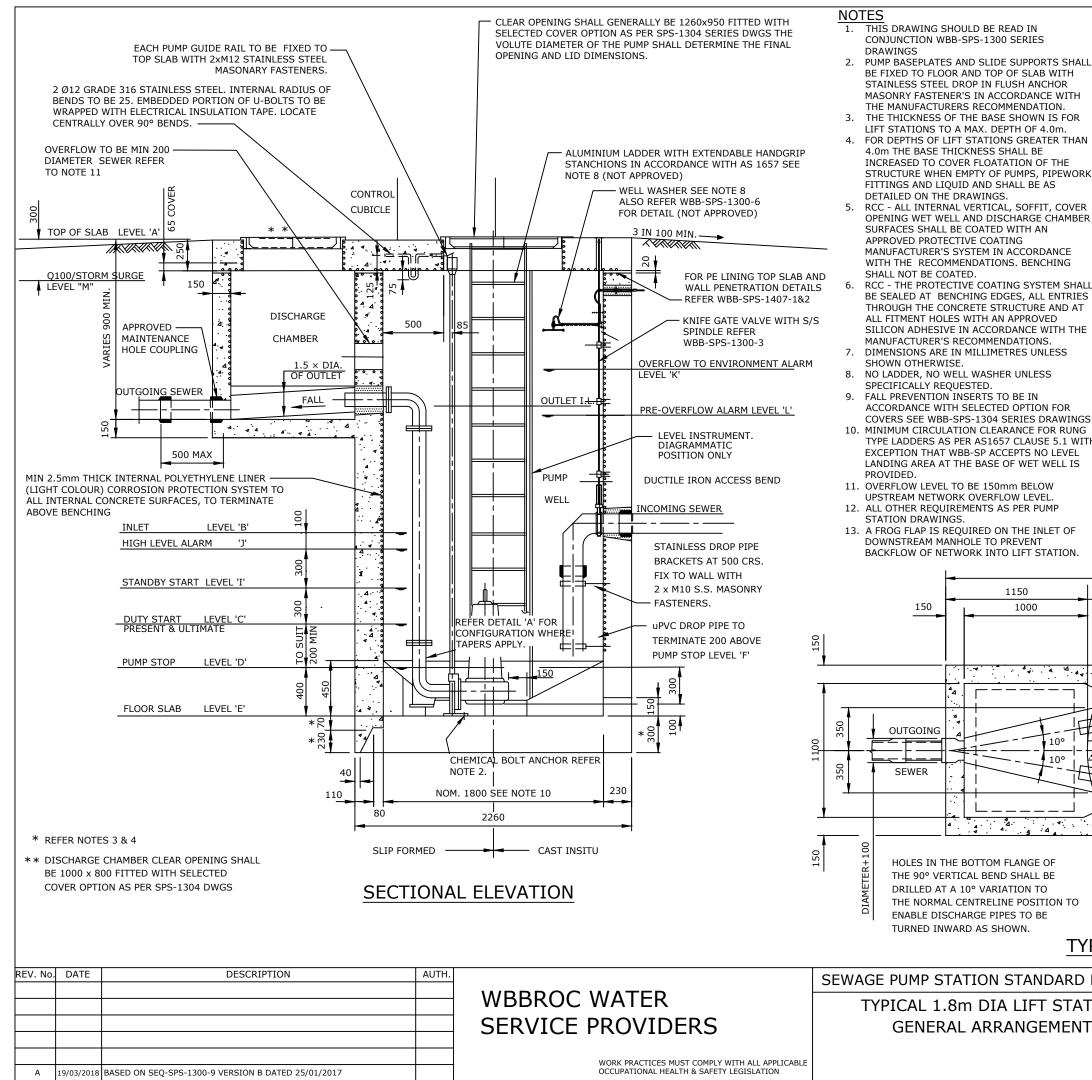
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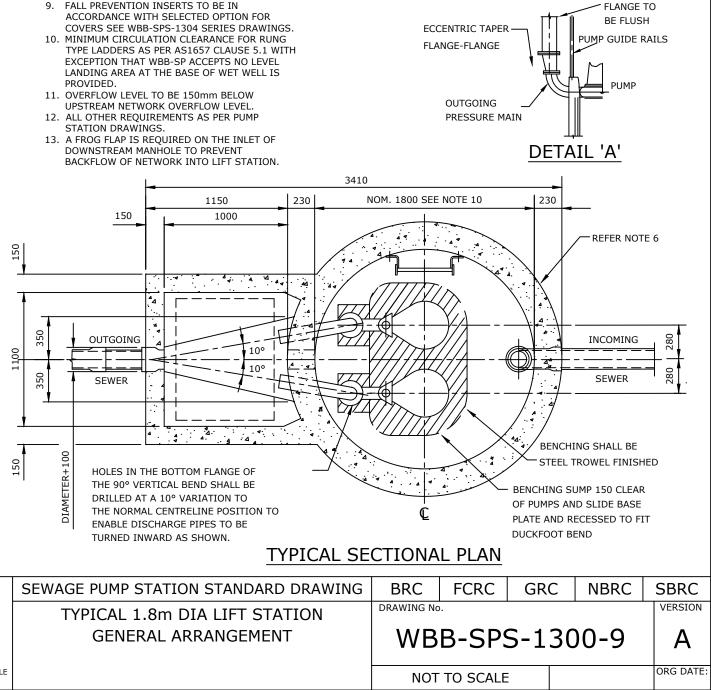
WBBROC WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

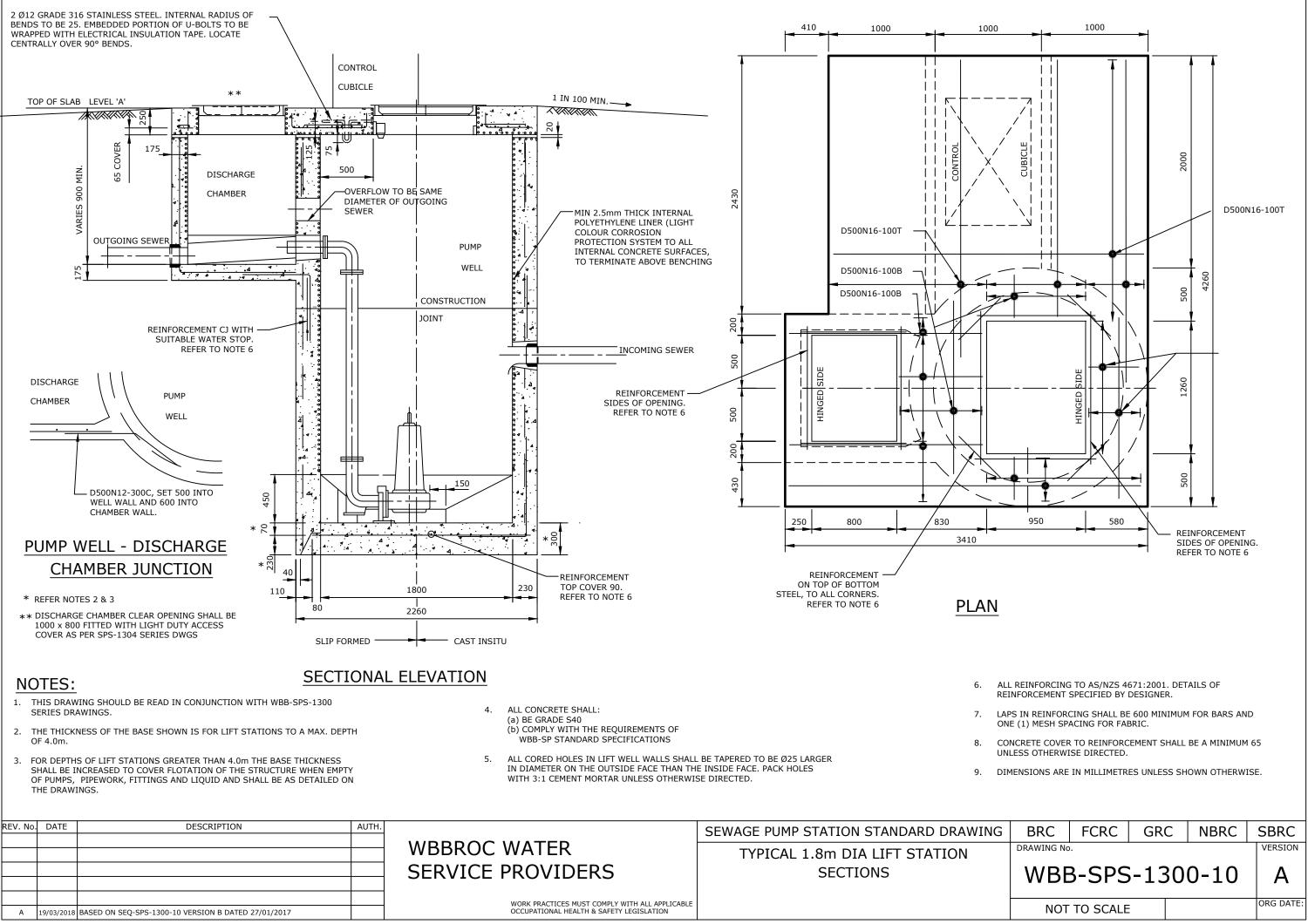
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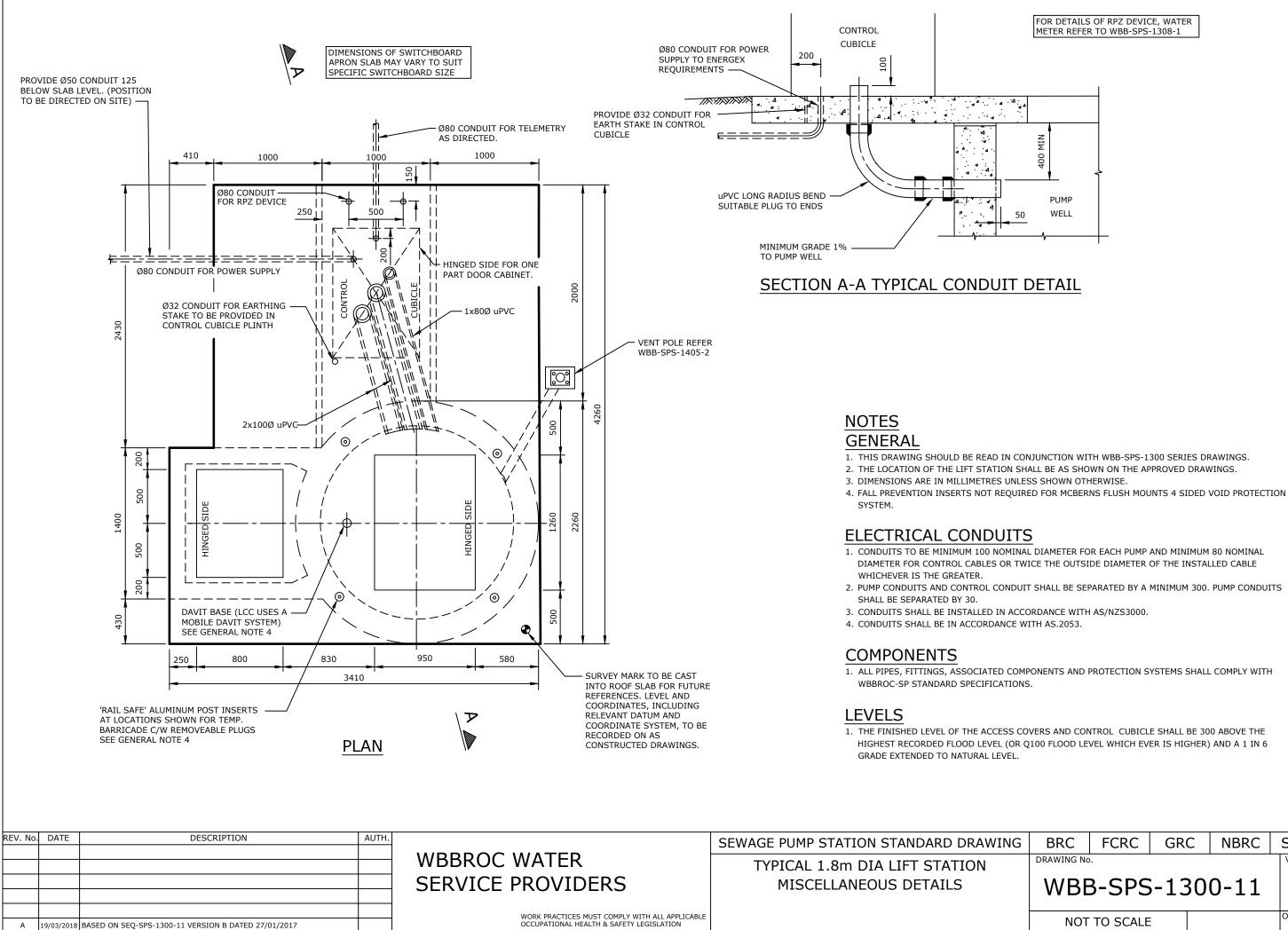
- 4.0m THE BASE THICKNESS SHALL BE INCREASED TO COVER FLOATATION OF THE STRUCTURE WHEN EMPTY OF PUMPS, PIPEWORK, FITTINGS AND LIQUID AND SHALL BE AS DETAILED ON THE DRAWINGS.
- RCC ALL INTERNAL VERTICAL, SOFFIT, COVER OPENING WET WELL AND DISCHARGE CHAMBER SURFACES SHALL BE COATED WITH AN APPROVED PROTECTIVE COATING MANUFACTURER'S SYSTEM IN ACCORDANCE WITH THE RECOMMENDATIONS. BENCHING
- RCC THE PROTECTIVE COATING SYSTEM SHALL BE SEALED AT BENCHING EDGES, ALL ENTRIES THROUGH THE CONCRETE STRUCTURE AND AT ALL FITMENT HOLES WITH AN APPROVED SILICON ADHESIVE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS. DIMENSIONS ARE IN MILLIMETRES UNLESS
- NO LADDER, NO WELL WASHER UNLESS
- SPECIFICALLY REQUESTED. FALL PREVENTION INSERTS TO BE IN
- ACCORDANCE WITH SELECTED OPTION FOR COVERS SEE WBB-SPS-1304 SERIES DRAWINGS
- EXCEPTION THAT WBB-SP ACCEPTS NO LEVEL LANDING AREA AT THE BASE OF WET WELL IS



PUMP STATION CONTROL LEVELS						
	ITEM	LEVEL (A.H.D)	HEIGHT FROM BASE (m)			
А	TOP OF SLAB	m				
В	INLET	m				
С	DUTY START	m				
D	PUMP STOP	m				
Е	FLOOR SLAB	m				
F	PUMP STATION DEPTH	N.A.				
G	PLUG DEPTH	m				
Н	EXISTING GROUND LEVEL	m				
Ι	STAND-BY START	m				
J	HIGH LEVEL ALARM	m				
Κ	OVERFLOW LEVEL TO ENV.	m				
L	PRE-OVERFLOW ALARM	m				
М	Q100/STORM SURGE LEVEL	m				
	PUMP OPERATING LEVELS AND DEFAULT SETTINGS SHALL BE AS PER THE WBB-SP FUNCTIONAL DESCRIPTION.					



VORK	PRACTICI	ES MUST	COMPLY	WITH	ALL APPLICA
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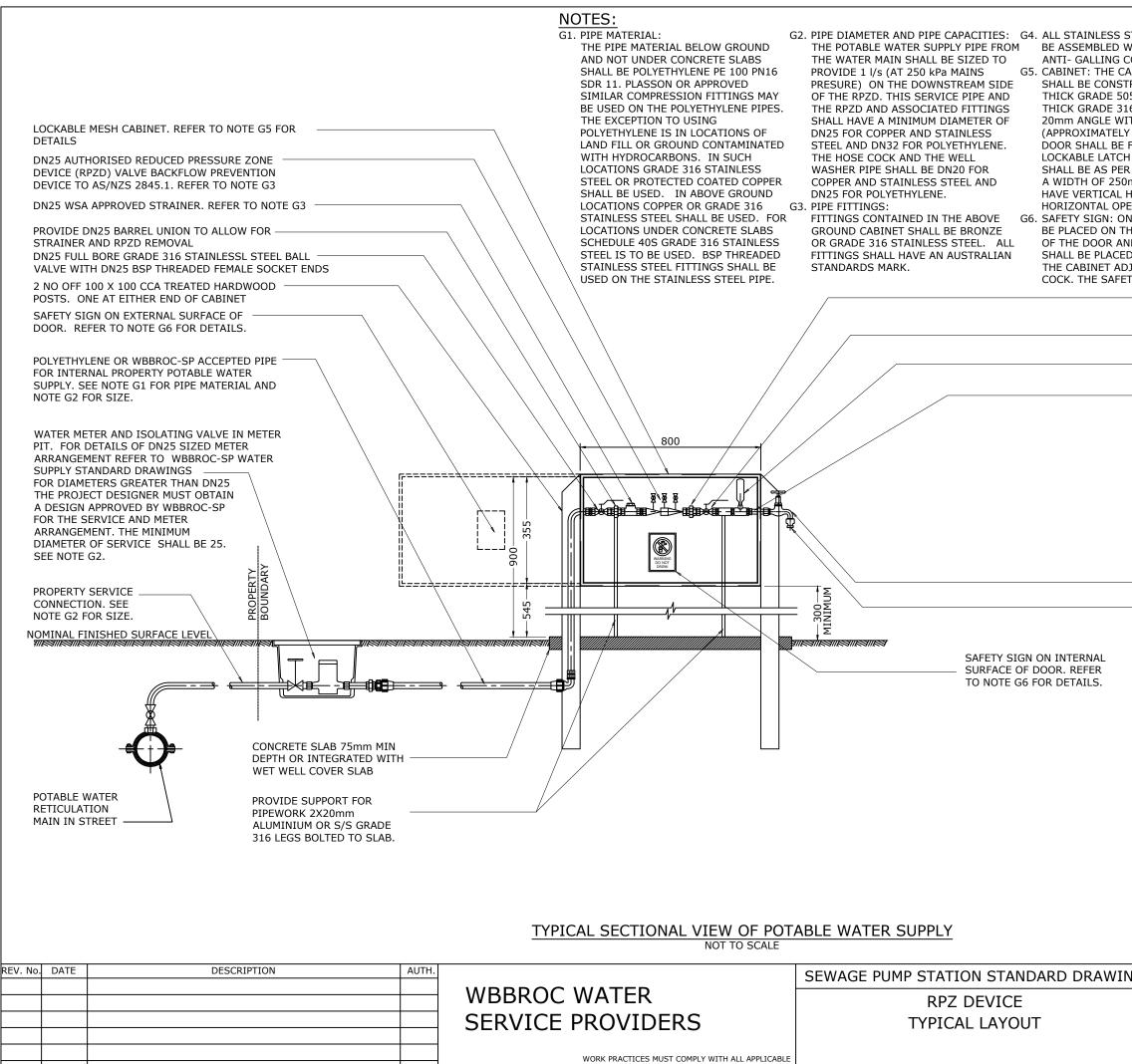
### FOR DETAILS OF RPZ DEVICE, WATER METER REFER TO WBB-SPS-1308-1

2. PUMP CONDUITS AND CONTROL CONDUIT SHALL BE SEPARATED BY A MINIMUM 300. PUMP CONDUITS

1. ALL PIPES, FITTINGS, ASSOCIATED COMPONENTS AND PROTECTION SYSTEMS SHALL COMPLY WITH

HIGHEST RECORDED FLOOD LEVEL (OR Q100 FLOOD LEVEL WHICH EVER IS HIGHER) AND A 1 IN 6

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OCCUPATIONAL HEALTH & SAFETY LEGISLATION

19/03/2018 BASED ON SEQ-SPS-1308-1 VERSION A

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VITH COMP( ABINE RUCT 52 AI 6 ST/ TH M 7 20X: FITTE 1 THE 2 DRA MM. ENING ENING ENING ENING ENING ENING D ON D ON D ON D ON D ON	. THREADS SH THREAD TAPE OUND. TF FOR THE RI TED FROM 3m LUMINIUM OR AINLESS STEE ESH INSERTS 20).THE CAGE DWITH DIMENSIONS WING AND H THE DOOR SH ES TO ALLOW G OF THE DOO FETY SIGN SI CTERNAL SURI (TERNAL SURI CHE INSIDE ( MT TO THE HO GNS SHALL B PROVIDE DN FOR STRAINI	E OR PZD m 1.6 G7. EL AVE HALL FOR DR. HALL FACE GN DF DSE E 25 BARRE ER AND R	SEC A VI AS3 INS LOC LOC POT THE WAS DRA	TION 4.4.5 A ERBAL PICTO 500.1 SECTI CRIBED "WAF ATION AND I ATION AND F ABLE WATER FIPES, CAB SHER, SHALL WINGS.	ULL DETAILS SYSTEM INCI INET, SOLENO BE GIVEN ON	I SHALL BE DWN IN ALL BE IT DRINK". OF THE LUDING DID, WELL
	DN25 FULL B					
	WITH DN25 I WATER HAMI					
	SUIT OPERAT					
	DN20 PIPE T	O HOSE C	ОСК			
	TI D	HREADED N25 HOSE		CK WITH DN: INECTION FO NNECTION V CHED TO HOS	R HOSE ACUUM	
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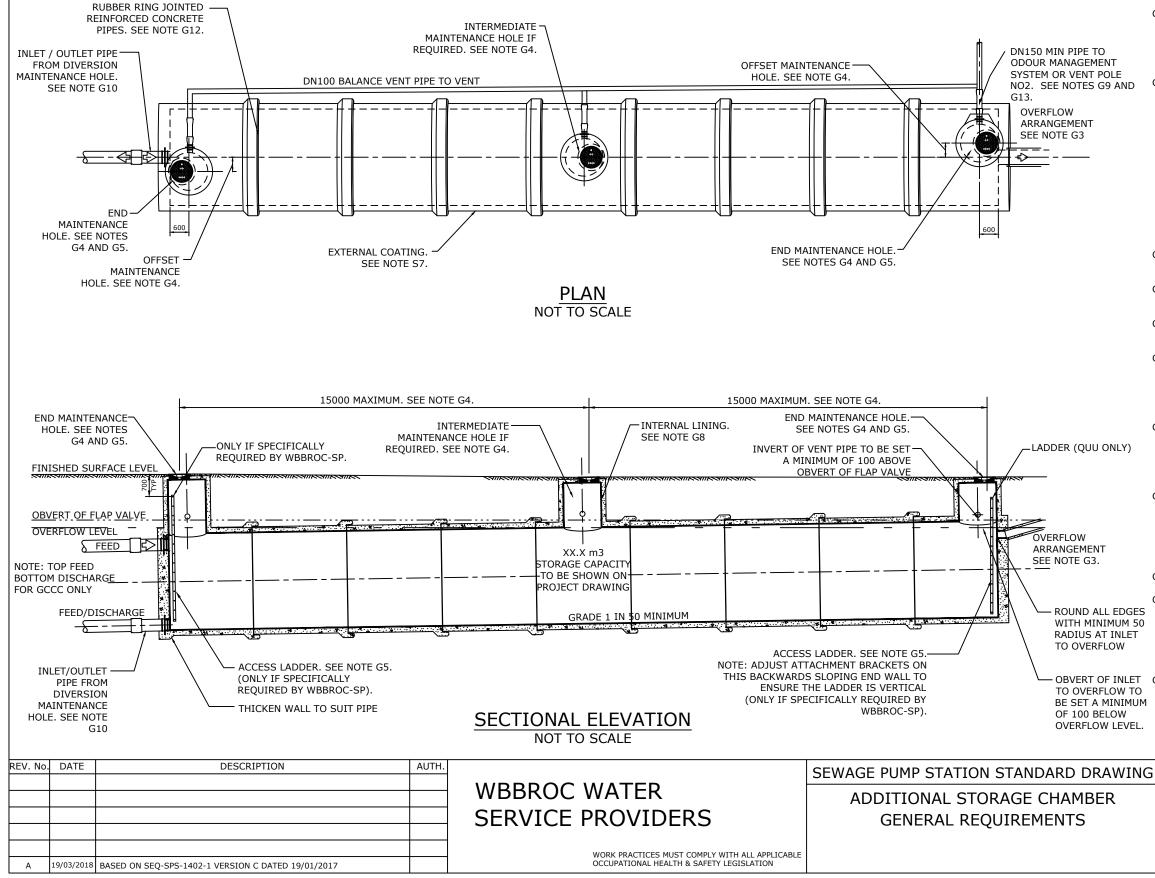
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### STRUCTURAL NOTES

- S1. THE STRUCTURE SHALL BE DESIGNED TO ALL RELEVANT CODES AND PRACTICES INCLUDING AS3735 AND AS3600.
- S2. THE CHAMBER SHALL BE DESIGNED FOR TRAFFICABLE LOADS OF AT LEAST W80 TO AS5100.HOWEVER THE DESIGN S5. SHALL COMPLY WITH ALL REQUIREMENTS SET OUT IN AS5100. S6.
- S3. THE MINIMUM EXPOSURE CLASS OF THE INTERNAL CONCRETE SURFACE SHALL BE B2 TO AS3735 AND THE COVER SHALL BE MEASURED FROM THE REINFORCEMENT STEEL TO THE EMBEDMENT LUGS OF THE POLYETHYLENE OR PVC LINING.
- S4. THE CONCRETE CLASS SHALL BE SPECIAL CLASS SCC40 TO WATER SERVICES ASSOCIATION OF AUSTRALIA INDUSTRY STANDARD FOR CONCRETE SPECIAL CLASS WSA 114.
   S5. THE STRUCTURE SHALL BE TESTED IN ACCORDANCE WITH
- AS3735. S6. THE DESIGN SHALL INCLUDE PROVISIONS TO PREVENT
- UPLIFT OF THE STRUCTURE DURING EXTERNAL FLOODING. S7. ALL EXTERNAL CONCRETE SURFACES IN CONTACT WITH
- SOIL SHALL BE COATED WITH "OXYDUR PTB" OR A WBBROC-SP APPROVED EQUIVALENT.

### GENERAL NOTES CONT.

G14. WHERE PERMITTED BY WBBROC-SP, A HIGH BUILD SOLVENT FREE EPOXY COATING SYSTEM MAY BE USED FOR ALL INTERNAL SURFACES. THE COATING SYSTEM SHALL BE WBBROC-SP APPROVED AND COMPLY WITH THE PRODUCT MANUFACTURER'S SURFACE PREPARATION AND APPLICATION REQUIREMENTS. THE COATING SYSTEM SHALL BE APPLIED BY THE PRODUCT MANUFACTURER'S APPROVED APPLICATION CONTRACTOR.

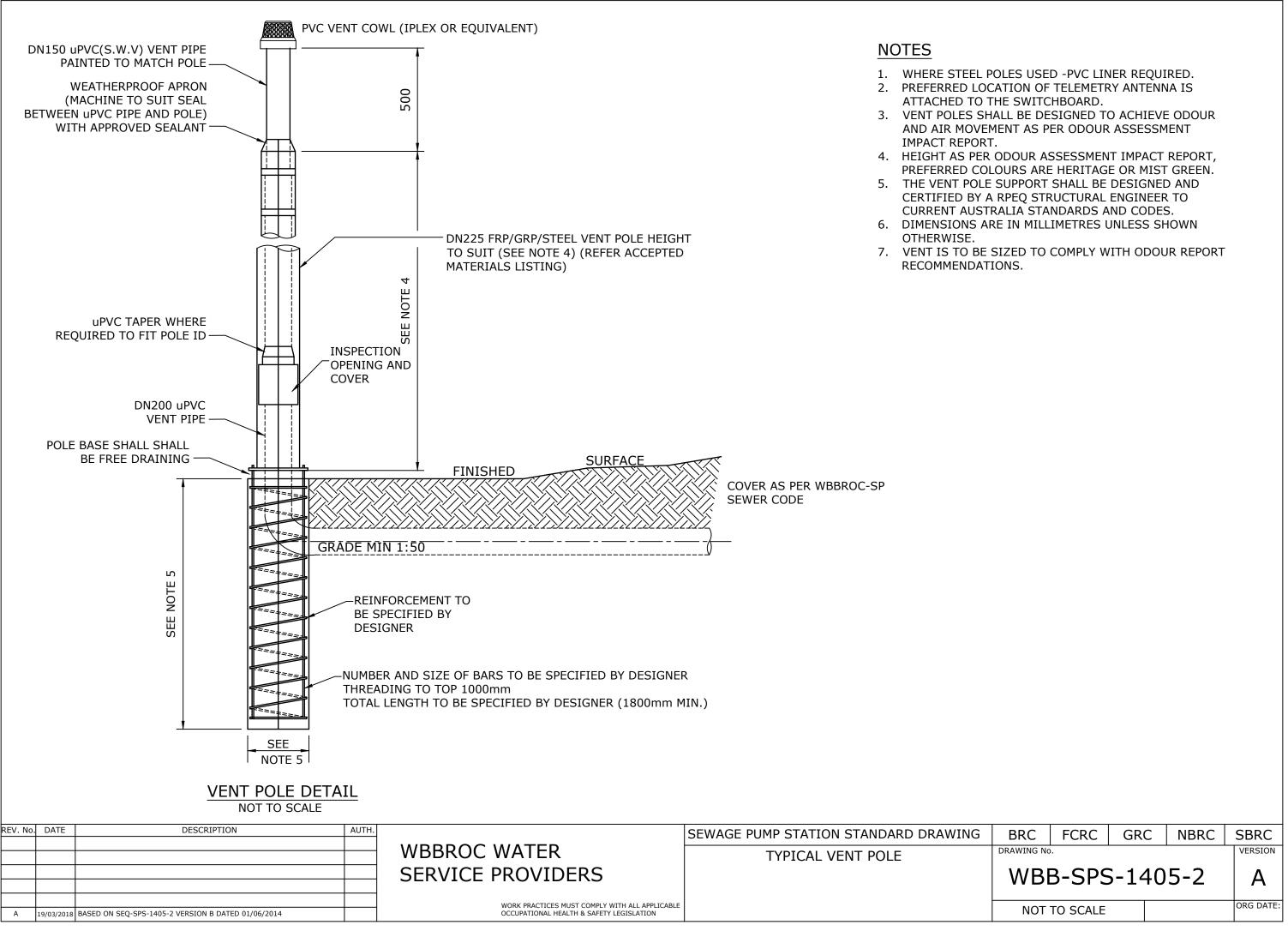


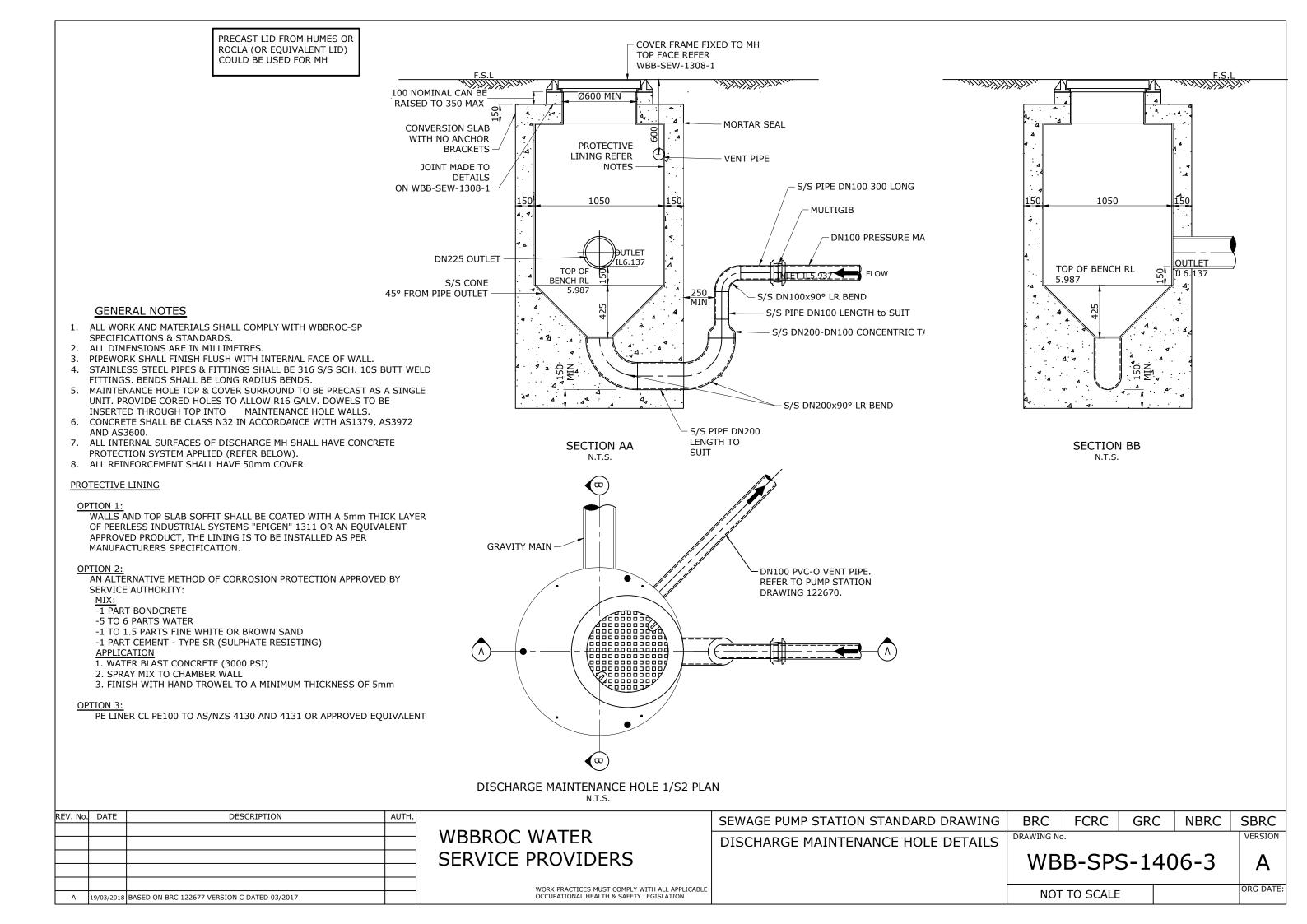
# NOTES GENERAL NOTES

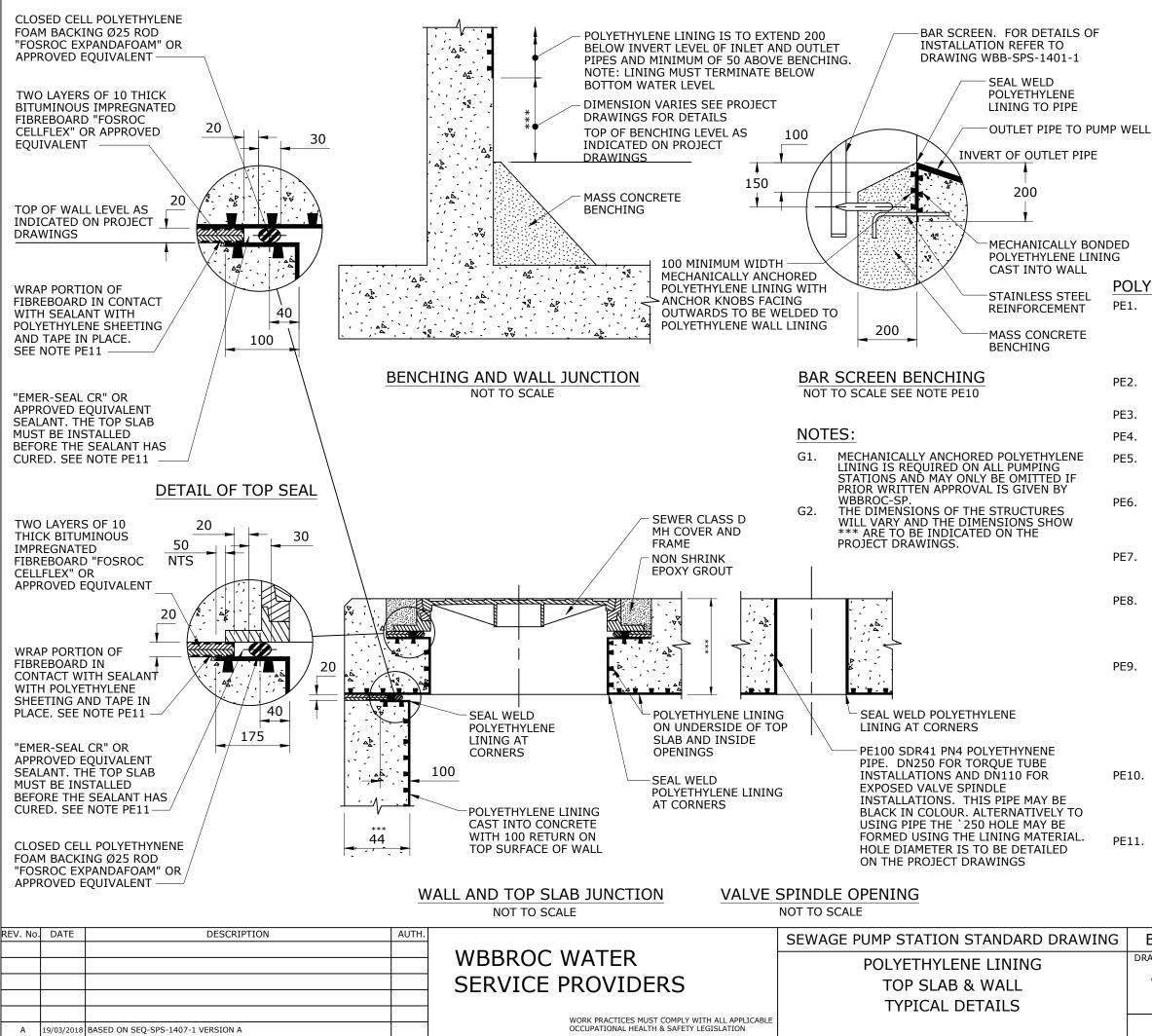
- G1. THIS DRAWING SHOWS AN EMERGENCY STORAGE CHAMBER CONSTRUCTED USING PIPES.
- G2. THE OVERFLOW FLAP VALVE CHAMBER CONNECTING BOX CULVERT SHALL BE LOCATED AT THE FURTHEST POINT FROM THE INLET TO THE EMERGENCY STORAGE CHAMBER. THE OVERFLOW IS SITUATED IN THIS LOCATION TO MINIMISE THE SOLID AND FLOATING MATERIAL DISCHARGED INTO THE ENVIRONMENT IF AN OVERFLOW OCCURS. IF NO SUITABLE DISCHARGE POINT IS AVAILABLE AT THE PUMPING STATION SITE THEN SEQ-SP AND WHERE APPROPRIATE D.E.R.M. APPROVAL SHALL BE SOUGHT TO SITE THE OVERFLOW FLAP VALVE CHAMBER AT A UPSTREAM CATCHMENT MAINTENANCE HOLE LOCATION.
- G3. THE OVERFLOW FLAP VALVE CHAMBER SHALL BE A TYPE 1, 2 OR 3 AS SHOWN ON STANDARD DRAWINGS NOS. WBB-SEW 1409 TO 1413.

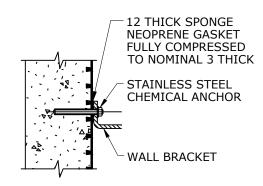
THE OUTLET TO THE OVERFLOW FLAP VALVE CHAMBER SHALL BE A PIPE. A SEPARATE AS CONSTRUCTED PLAN SHALL BE PRODUCED OF THE OVERFLOW FLAP VALVE CHAMBER.

- A MAINTENANCE HOLE COVER ACCESS IS REOUIRED AT BOTH G4 ENDS OF THE EMERGENCY STORAGE CHAMBER REGARDLESS OF THE LENGTH OF THE CHAMBER. THE MAXIMUM DISTANCE BETWEEN THE MAINTENANCE HOLE COVERS SHALL BE 15000. WHERE THE DISTANCE EXCEEDS 15000 INTERMEDIATE MAINTENANCE HOLES ARE REQUIRED. THESE INTERMEDIATE MAINTENANCE HOLES DO NOT REQUIRE LADDERS. AS SHOWN ON THIS DRAWING THE MAINTENANCE HOLE MAY NEED TO BE OFFSET AS THE LADDERS SHALL NOT COVER ANY PIPES OR OPENINGS IN THE CHAMBER. THE MAINTENANCE HOLES SHALL BE 1200 TYPE F BARRELS AND TOP SLABS OR WBBROC-SP APPROVED SIMILAR. THE BARRELS SHALL BE INTEGRAL AND FULLY SEALED WITH THE EMERGENCY STORAGE CHAMBER PIPES. THE MAINTENANCE HOLE COVERS SHALL BE CLASS D BOLT DOWN COVERS SUITABLE FOR TRAFFICABLE LOCATIONS.
- G5. LADDERS SHALL ONLY BE INSTALLED WHERE SPECIFICALLY REQUIRED BY WBBROC-SP. ANY LADDER SHALL COMPLY WITH AS 1657 AND SHALL BE OF SUITABLE APPROVED MATERIAL.
  G6. FOR DETAILS OF LEVEL INTERACTION WITH OTHER PUMPING
- STATION STRUCTURES AND STORAGE CAPACITY REQUIREMENTS REFER TO ALL OTHER WBBROC DRAWINGS.
- G7. NOT ALL LEVELS AND DIMENSIONS ARE SHOWN ON THIS TYPICAL DRAWING.FULL DETAILS SHALL BE PROVIDED ON THE PROJECT DRAWINGS.
- G8. ALL INTERNAL SURFACES OF A CHAMBER SHALL BE LINED WITH A LIGHT COLOURED MECHANICAL ANCHORED PE LINING AS DESCRIBED ON DRAWING WBB-SPS-1407-1. SPUN CAST CONCRETE PIPES WITH NON CONTINUOUS PE LINING ARE NOT PERMITTED. SEE NOTE 14 FOR A COATING SYSTEM ALTERNATIVE.
- G9. AN ODOUR CONTROL SYSTEM IN ACCORDANCE WITH THE ODOUR IMPACT ASSESSMENT REPORT IS REQUIRED. IF A VENT POLE (NO. 2) IS REQUIRED, IT SHALL BE SEPARATE FROM THE PUMP WELL AND GRIT COLLECTOR MH VENT POLE. IT SHALL BE LOCATED AT THE OPPOSITE END TO INLET SEWER. PIPE SIZES SHALL MEET THE FLOWS REQUIRED BY THE OMS.
- G10. THE INLET / OUTLET PIPE FROM THE DIVERSION MAINTENANCE HOLE TO THE EMERGENCY STORAGE CHAMBER SHALL BE SIZED TO CARRY MAXIMUM WET WEATHER FLOW. THE PIPE SHALL BE GRADED AT A MINIMUM 1 IN 50. THE PIPE SHOWN ON THIS DRAWING IS POLYETHYLENE. IF VC PIPES ARE USED A SHORT LENGTH OF PLAIN AND SOCKET PIPE IS REQUIRED ADJACENT TO THE STRUCTURE.
- G11. THE EMERGENCY STORAGE CHAMBER SHALL BE LOCATED WITHIN FREEHOLD PROPERTY OWNED BY WBBROC-SP.
- G12. THE PIPES USED TO FORM THE EMERGENCY STORAGE CHAMBER SHALL BE RUBBER RING JOINTED REINFORCED CONCRETE. THE MINIMUM CLASS OF PIPE SHALL BE CLASS 4. SEE NOTES S2 AND S5. THIS DRAWING SHOWS SOCKET RUBBER RING JOINTS, HOWEVER FOR LARGER DIAMETER PIPES AN IN WALL RUBBER RING JOINT IS SUITABLE. SEE NOTE G8 FOR CONCRETE PIPES
- WHICH ARE NOT APPROVED. OBVERT OF INLET TO OVERFLOW TO BE SET A MINIMUM CLEARANCE SHALL BE PROVIDED FROM ANY MAINTENANCE HOLE COVER ACCESS IN THE TOP SLAB OF THE CHAMBER TO ANY ABOVE GROUND EQUIPMENT OR STRUCTURE.
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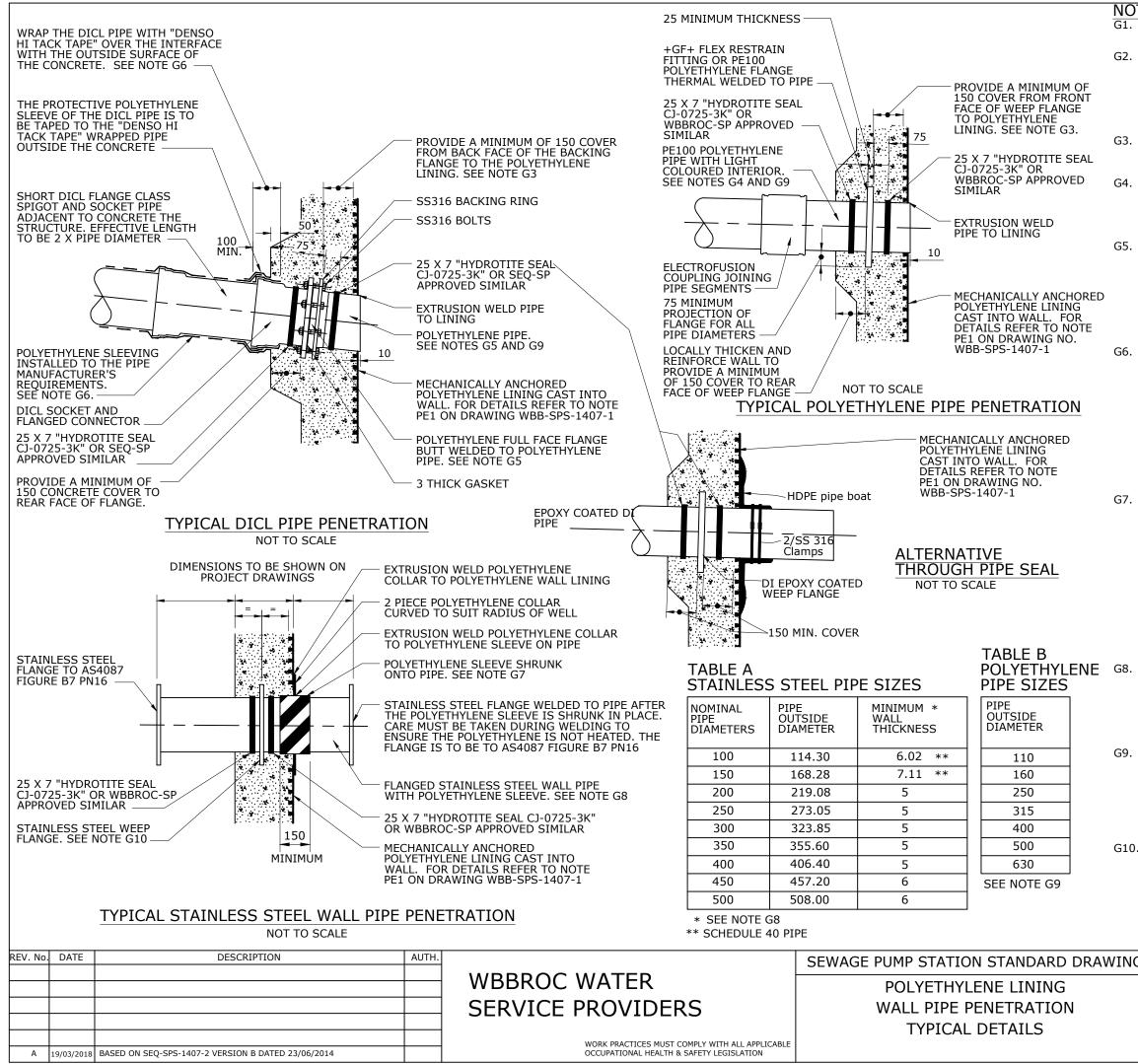
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# POLYETHYLENE LINING

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ΓĽ.	10.	MINIMU LINING THE BE BENCH	JM BELOW IS TO FINIS NCHING LEV ING FOR TH	BOTTOM WA SH WHERE F VEL. THE EX E GRIT COL	ATER LEVEL. POSSIBLE AE (CEPTION IS LECTOR	THE BOVE THE
DE	10.	WHICH ACCRE RESULT AS PAR AFORE THE TE	ARE TO BE DITED INDE IS MUST BE TOF THE C MENTIONED STING REQU	CARRIED O PENDENT T SUBMITTED COMMISSIO TESTING IS UIRED UND	UT BY AN N ESTER. THE TO WBBRO NING. THE S IN ADDITI(	ATA TEST C-SP DN TO
PE	9.	FOLLOV AFTER TESTEL WBBRC	VED. INSTALLATI D IN ACCOR DC-SP REOU	ON THE LIN DANCE WIT IREMENTS.	ING IS TO B H WSA 02 OI THE TESTING D PULL-OUT	R G
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PE	6.	REQUIF MANUF ALL HC ANCHO 12 THIC COMPR	RED IT IS TO ACTURER'S DLES DRILLE DR BOLTS, E CK SPONGE LESSED BET\	D BE TO THE SPECIFICAT D THROUGH TC, SHOULD NEOPRENE	E LINING TON. H LINER FOR D BE SEALED	WITH A
PE.	5.	ALL TH	PASSING TH E JOINS IN SION WEI DE	THE LINING		D IS
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PE PE		ANCHO SLAB. ' APPRO' MINIMU LINING APPRO' THE LII	RED LINING 'STEULER LI VED EQUIVA JM SHEET TI IS TO BE W VED LIGHT ( NING IS TO	G CAST INTC NING 400" ALENT. LINII HICKNESS ( /HITE OR A COLOUR. BE INSTALL		TOP -SP VE THE
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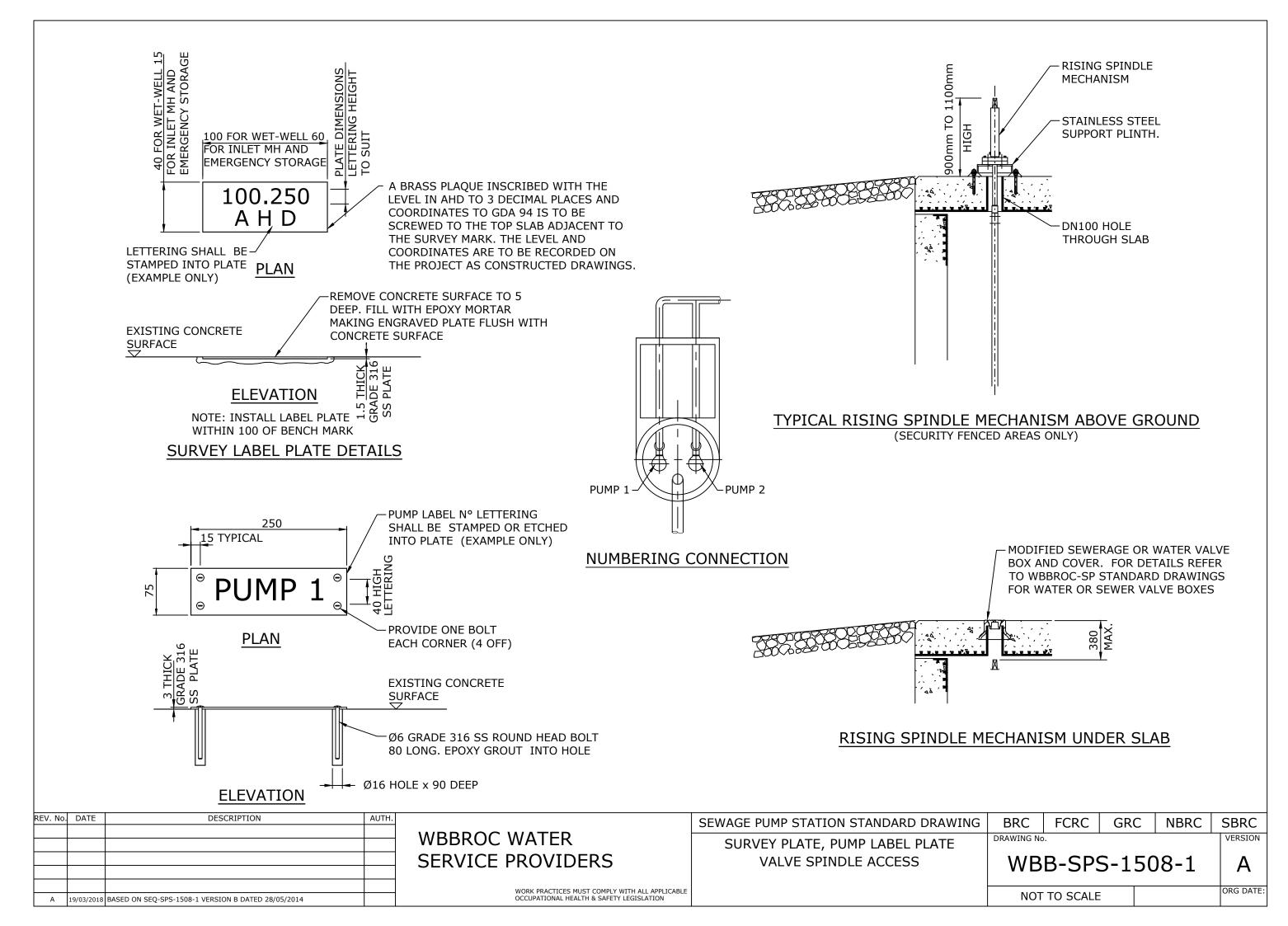
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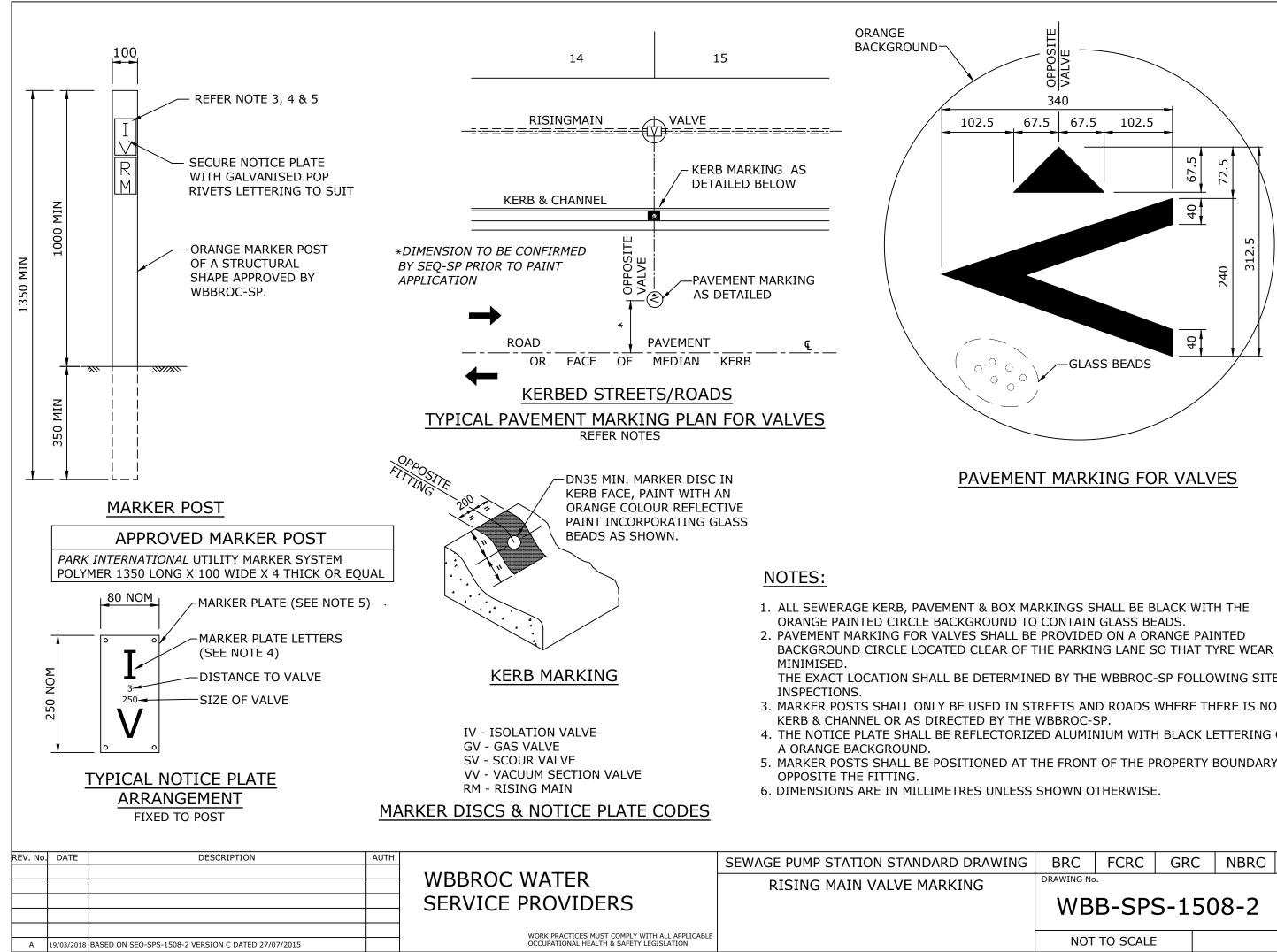


# NOTES:

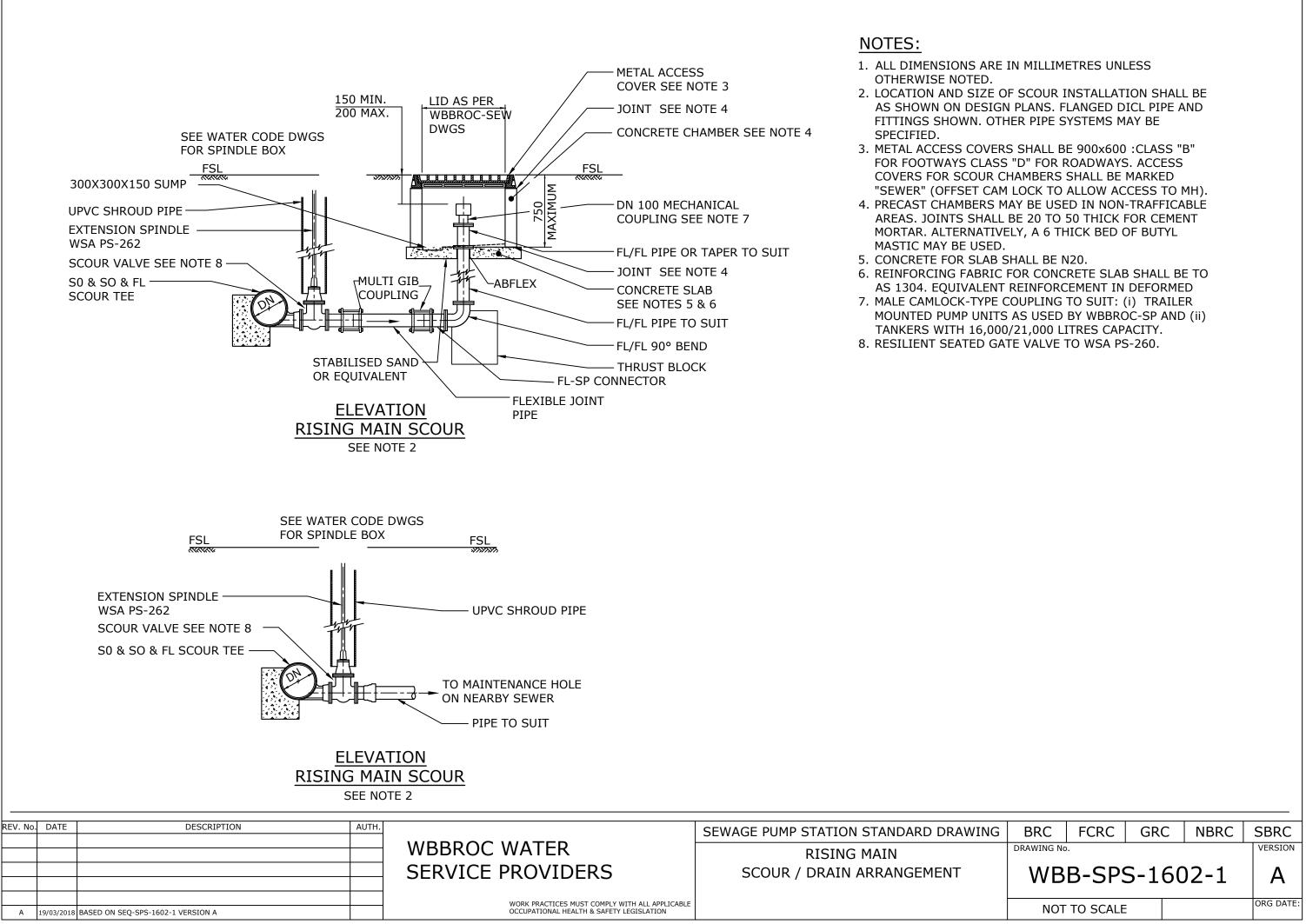
- FOR NOTES ON POLYETHYLENE REFER TO DRAWING WBB-SPS-1407-1.
- . FOR DETAILS OF POTABLE WATER PIPE WALL PENETRATION REFER TO WBBROC-SP. FOR DETAILS OF AIR BLEED PIPE WALL PENETRATION REFER TO WBBROC-SP FOR DETAILS OF SUMP PUMP DISCHARGE PIPE WALL PENETRATION REFER WBBROC-SP FOR GENERAL DETAILS OF BLOCKOUTS AND THE TREATMENT OF THE REINFORCEMENT REFER WBBROC-SP.
- . THE 150 COVER IS TO BE MEASURED FROM THE CLOSEST SURFACE OF THE FLANGE TO THE EMBEDMENT LUGS OF THE POLYETHYLENE LINING.
- THE POLYETHYLENE WALL PIPE USED IN CONJUCTION WITH A POLYETHYLENE GRAVITY SEWER IS TO BE THE SAME DIAMETER PE100 PIPE WITH THE SAME SDR AND PN CLASS AS THE GRAVITY SEWER. SEE NOTE G9. THIS WALL PIPE IS TO HAVE A LIGHT COLOURED INTERIOR.
- THE POLYETHYLENE WALL PIPE USED IN CONJUNCTION WITH A DICL GRAVITY SEWER IS TO BE PE100 PIPE WITH THE MINIMUM CLASS OF SDR21 AND PN8. THE INTERNAL DIAMETER OF THE POLYETHYLENE PIPE CANNOT BE LESS THAN THE INTERNAL DIAMETER OF THE FLANGE CLASS DICL PIPE. SEE NOTE G9. THIS SHORT SECTION OF POLYETHYLENE PIPE AND THE BUTT WELDED FULL FACE FLANGE THAT CONNECTS TO THE DICL PIPE MAY BE BLACK IN INTERNAL COLOUR.
- IF THE SEWER PIPE IS DICL THEN THE PIPE AT THE INTERFACE OF THE OUTSIDE CONCRETE WALL IS TO BE WRAPPED WITH "DENSO HI TACK TAPE" OVER THE AREA INDICATED ON THIS DRAWING. THE SURFACE IS TO BE PREPARED AS REQUIRED BY THE TAPE MANUFACTURER AND PRIMED WITH A THIN FILM OF "DENSO PRIMER" THE PIPE IS THEN TO BE WRAPPED WITH THE "DENSO HI TACK TAPE" WITH EACH BINDING OVERLAPPING THE PREVIOUS BINDING BY A MINIMUM OF 50%. THE PROTECTIVE POLYETHYLENE SLEEVING TO THE DICL PIPE IS THEN TO BE TAPED TO THE "DENSO" WRAPPED PIPE EXTERNAL TO THE CONCRETE WITH THE TAPE SUPPLIED BY THE PIPE MANUFACTURER FOR TAPING THE POLYETHYLENE SLEEVING.
- THE POLYETHYLENE SLEEVE ON THE STAINLESS STEEL WALL PIPE IS TO HAVE A MINIMUM THICKNESS OF 6mm. THE SLEEVE IS TO BE SHRUNK TO THE PIPE BEFORE ONE END FLANGE IS WELDED IN PLACE. THE SLEEVE IS TO HAVE AN INTERFERENCE FIT AND IS TO BE HEATED TO EXPAND TO ALLOW INSTALLATION. THE SLEEVE IS TO BE MACHINED FROM PIPE OR SOLID AND IS NOT TO BE FABRICATED AND SHALL NOT HAVE ANY WELDED JOINTS. THE POLYETHYLENE SLEEVE MAY BE BLACK IN COLOUR. CARE MUST BE TAKEN WHEN WELDING ON THE REMAINING FLANGE TO PREVENT HEATING OF THE POLYETHYLENE SLEEVE. THE POLYETHYLENE SLEEVE MAY ONLY BE OMITTED IF PRIOR APPROVAL IS GIVEN BY WBBROC-SP FOR THE OMISSION OF THE POLYETHYLENE LINING FROM THE WALLS OF THE GRIT COLLECTOR MAINTENANCE HOLE.
- THE NOMINAL DIAMETERS AND WALL THICKNESS FOR STAINLESS STEEL PIPES ARE GIVEN IN TABLE A. STAINLESS STEEL GRADE 316 SCHEDULE 40 PIPE IS TO BE USED FOR DN100 AND DN150 PIPES. FOR PIPES OVER DN150 STAINLESS STEEL GRADE 316 SCHEDULE 40 OR SPIRAL WELDED PIPE MAY BE USED PROVIDED THE MINIMUM WALL THICKNESS IS MET.
- . THE OUTSIDE DIAMETERS (OD) OF POLYETHYLENE PIPES USED FOR GRAVITY SEWERS ARE GIVEN IN TABLE B. THE POLYETHYLENE PIPE IS TO BE PE100 WITH A MINIMUM SDR21 AND PN8 AND LIGHT COLOURED INTERIOR. THE DETAILS OF THE PIPES ARE TO BE SHOWN ON THE PROJECT DRAWINGS. SEE ALSO NOTE G4. THE SHORT LENGTH OF POLYETHYLENE PIPE CONNECTING TO THE DICL PIPE NEED NOT CONFORM WITH TABLE B. SEE ALSO NOTE G5.
- G10. THE WEEP FLANGE ON THE STAINLESS STEEL WALL PIPE IS TO BE WELDED AT AN ANGLE TO THE PIPE TO SUIT CURVATURE OF THE CONCRETE WALL. THE FLANGE IS TO BE PLACED CENTRALLY IN THE WALL. FULL DETAILS OF PIPES ARE TO BE GIVEN IN THE PROJECT DRAWINGS PIPE LIST AND PIPE SPECIALS DETAILS. THESE WEEP FLANGES ARE TO BE DESIGNED TO TRANSFER THE FULL THRUST LOADS OF A PN16 PIPE. THE MINIMUM DIAMETER OF A FLANGE WELDED AT 90| TO THE PIPE IS TO BE IN ACCORDANCE WITH AS4087 FIGURE B7.

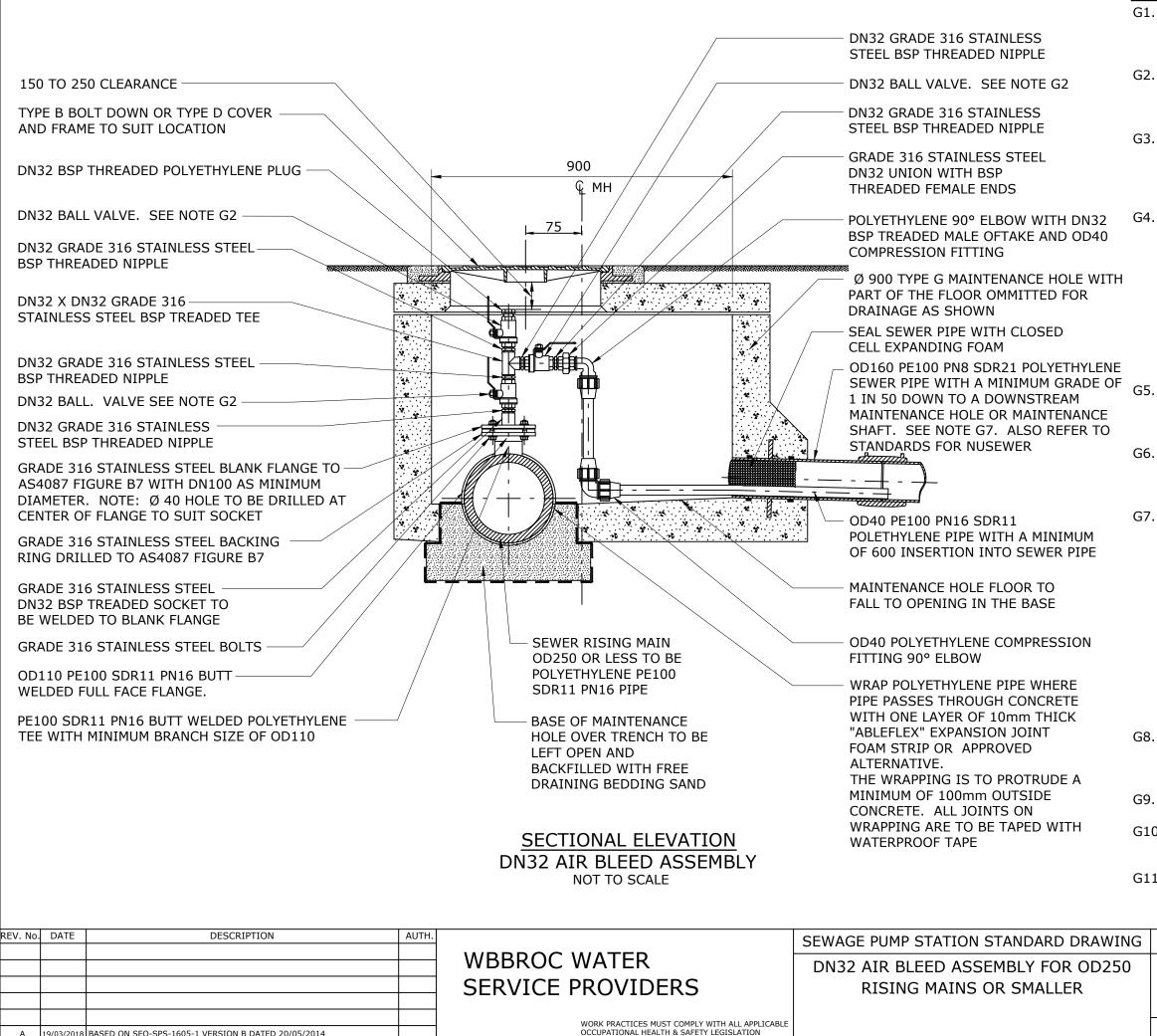
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MIN	ED BY THE	WBBROC-	SP FOLLO	WING SITE	=		
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			I BLACK LI	ETTERING	ON		
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# NOTES:

- G1. THIS DRAWING SHOWS THE AIR BLEED ARRANGEMENT FOR RISING MAINS OF OD250 OR SMALLER AND IS ONLY SUITABLE FOR USE WITH DN32 BALL VALVES.
- G2. THE BALL VALVES ARE TO BE DN32 FULL BORE AND ALL GRADE 316 STAINLESS STEEL WITH Ø32 (11/4") BSP THREADED FEMALE SOCKET ENDS.
- G3. THE RISING MAIN AND BRANCH SHOWN ON THIS DRAWING ARE POLYETHYLENE. ALTERNATE MATERIALS MAY BE APPROVED BY WBBROC-SP AND WILL BE ASSESSED ON AN INDIVIDUAL PROJECT BASIS.
- G4. AIR BLEED ASSEMBLIES ARE TO BE LOCATED AT ALL HIGH POINTS ALONG THE RISING MAIN.

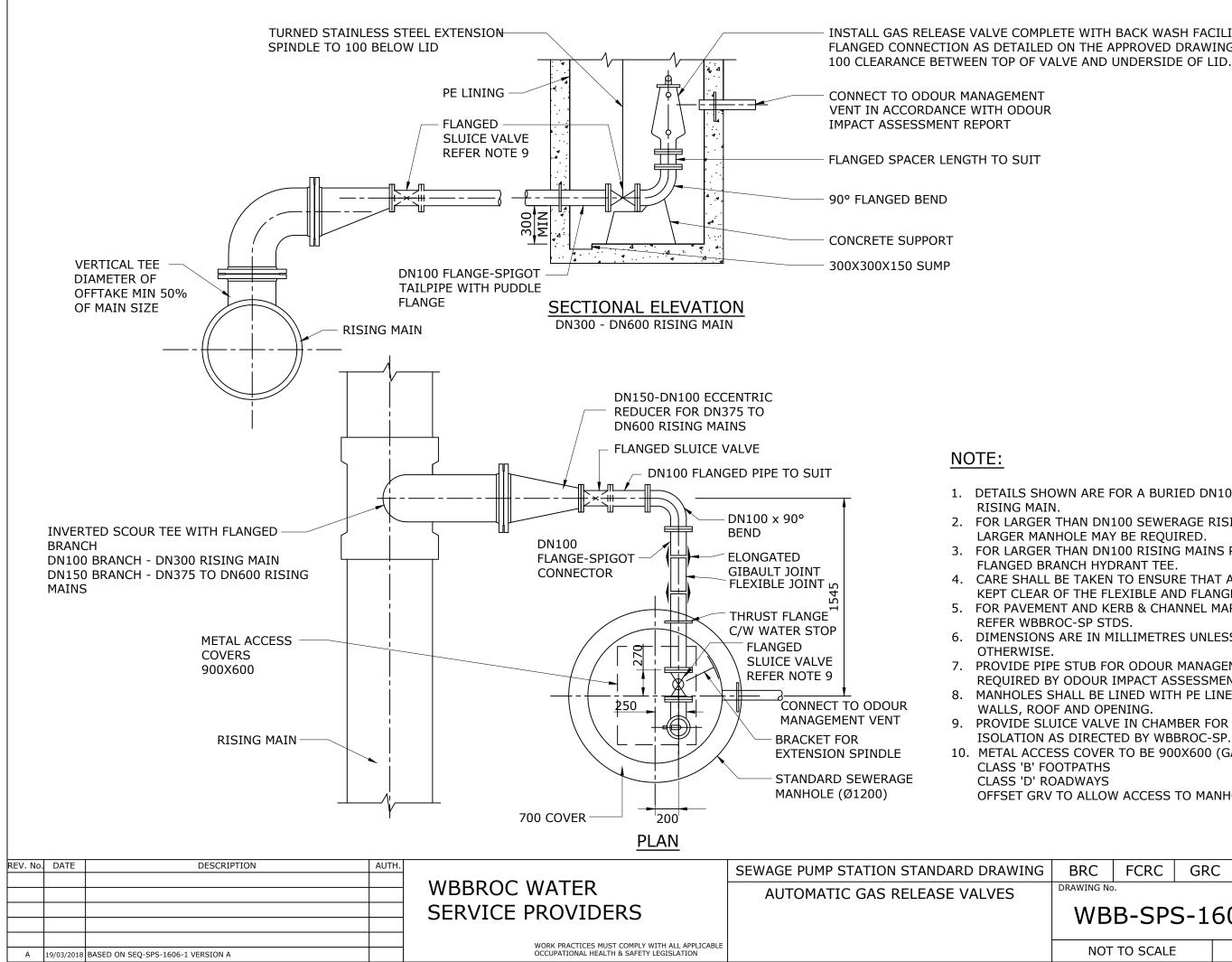
WHERE POSSIBLE THE RISING MAIN SHOULD ALWAYS GRADE UP CONTINUOUSLY TO THE DISCHARGE MAINTENANCE HOLE THUS ELIMINATING THE NEED FOR AN AIR BLEED ASSEMBLY.

THE ABOVE WILL REQUIRE APPROVAL FROM WBBROC-SP WHERE THE MAIN EXCEEDS A COVER OF 1500.

- G5. WHERE THE MAINTENANCE HOLE COVER IS LOCATED IN A ROADWAY THE COVER SHOULD BE SITED AWAY FROM THE NORMAL WHEEL TRACKS OF VEHICLES.
- G6. ALL AIR BLEED ASSEMBLY MAINTENANCE HOLES ARE TO BE LOCATED IN POSITIONS THAT ARE EASILY ACCESSIBLE WITH MAINTENANCE VEHICLES.
- G7. WHERE POSSIBLE THE OD40 PE AIR RELEASE PIPE IS TO DISCHARGE INTO AN OD160 PE SEWER WHICH GRADES DOWN TO THE NEAREST SEWERAGE RETICULATION MAINTENANCE HOLE OR MAINTENANCE SHAFT. WHERE A SUITABLE SEWERAGE RETICULATION MAINTENANCE HOLE OR MAINTENANCE SHAFT IS NOT AVAILABLE THEN A TYPE G MAINTENANCE HOLE IS TO BE CONSTRUCTED. THIS NEW MAINTENANCE HOLE SHOULD NOT BE POSITIONED IN THE ROADWAY AND THE LOCATION MUST BE SUCH THAT IT IS ACCESSIBLE WITH A VACTOR TRUCK FOR CLEANING.
- G8. THE LOCATION AND DETAILS INCLUDING LEVELS FOR EVERY AIR BLEED ON THE RISING MAIN ARE TO BE SHOWN ON THE PROJECT DRAWINGS.
- G9. ALL STAINLESS STEEL FITTINGS ARE TO BE GRADE 316.
- G10. ALL THREADED STAINLESS STEEL IS TO BE ASSEMBLED WITH ANTI-GALLING COMPOUND "DURALAC" OR APPROVED EQUIVALENT.

G11. INSTALLATION IN ACCORDANCE WITH ODOUR STUDY REPORT RECOMMENDATIONS

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OFFSET GRV TO ALLOW ACCESS TO MANHOLE. BRC FCRC GRC NBRC SBRC DRAWING No. VERSION WBB-SPS-1606-1 Α ORG DATE: NOT TO SCALE

CLASS 'D' ROADWAYS

ISOLATION AS DIRECTED BY WBBROC-SP. 10. METAL ACCESS COVER TO BE 900X600 (GAS TIGHT)

WALLS, ROOF AND OPENING. 9. PROVIDE SLUICE VALVE IN CHAMBER FOR DOUBLE

7. PROVIDE PIPE STUB FOR ODOUR MANAGEMENT WHERE REQUIRED BY ODOUR IMPACT ASSESSMENT REPORT. 8. MANHOLES SHALL BE LINED WITH PE LINER; FLOOR,

6. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN

5. FOR PAVEMENT AND KERB & CHANNEL MARKING DETAILS **REFER WBBROC-SP STDS.** 

FLANGED BRANCH HYDRANT TEE. CARE SHALL BE TAKEN TO ENSURE THAT ALL CONCRETE IS KEPT CLEAR OF THE FLEXIBLE AND FLANGED JOINTS.

LARGER MANHOLE MAY BE REQUIRED. FOR LARGER THAN DN100 RISING MAINS PROVIDE A DN100

2. FOR LARGER THAN DN100 SEWERAGE RISING MAINS A

1. DETAILS SHOWN ARE FOR A BURIED DN100 SEWERAGE

INSTALL GAS RELEASE VALVE COMPLETE WITH BACK WASH FACILITY AND FLANGED CONNECTION AS DETAILED ON THE APPROVED DRAWINGS WITH